Request for Bid
Group 1 CIPP Addendum No. 2 to
RFB No. 196548.71.0403
August 31, 2017

The following information encompasses Addendum No. 2 for the above referenced RFB. Bidders shall fully consider and acknowledge this Addendum in the preparation and submittal of its formal Bid. Failure to do so may result in the rejection of the Bid.

Section 1 – Additional Bidder Questions

Section 2 – Updated 00170.16 Selection Schedule

Section 3 – Updated 00370 Commercial Bid Form

Section 4 – Updated Technical Specifications
Note: Specifications and Drawings are provided here. Maps will be available as a separate link on the SARP10 website, along with this RFB. http://www.sarp10.com/projects/

All other conditions and requirements remain unchanged.

Section 1
Additional Bidder Questions

Q1: Will 3D scans be accepted for Level 2 MACP inspections?
SARP10: While a 3D scan is not required, 3D scan equipment can be utilized to obtain a Level 2 MACP inspection in accordance with the SARP10 Specification.

Section 2
Updated 00170.16 Selection Schedule

00170.13 Rejection of Responses

To the extent permitted by applicable local, state and federal laws and regulations, Purchaser reserves the right to reject any and all Responses, to waive any and all informalities not involving price, time, or changes in the Work with the successful Respondent, and the right to disregard all non-conforming, non-responsive, unbalanced or conditional Responses. Also, Purchaser reserves the right to reject a Response, in its sole discretion, if the City of Memphis believes that it would not be in its best interest to make an award to that Respondent.

Purchaser reserves the right to reject any Response if the evidence submitted by the Responder or if the investigation of such Respondent fails to satisfy Purchaser that such Respondent is properly qualified to carry out the obligations and to complete the Work contemplated therein. All Responses will be rejected if there is reason to believe that collusion exists among Respondents. Responses will be considered irregular and may be rejected if they show serious omissions, alterations in form, additions not called for, conditions or unauthorized alterations, or irregularities of any kind.

00170.14 Other Items

This Bid does not commit Purchaser to enter into a Subcontract, nor does it obligate Purchaser to pay for any costs incurred in the preparation and submission of Responses or in anticipation of a Subcontract. Costs of preparing the Bid in response to this request are solely the responsibility of the Respondent.

By responding to this solicitation, the respondent attests that no employee of Black & Veatch, OCI, Allen & Hoshall, Allworld Project Management, Gresham Smith and Partners, Integrated Circles Technologies, Carter-Malone Group, Rohadfox Construction Control Services Corporation, or City of Memphis employee or any such person's spouse, child, parent, brother, sister, dependent or person assuming a relationship being the substantially equivalent of the above, has an existing or pending, direct or indirect, financial interest in the respondent's business.

No Respondents to this solicitation shall discriminate against any employee or applicant for employment because of race, religion, color, sex, age, or national origin.

00170.15 Selection Process

Purchaser intends to select one Firm based on price and successful completion and approval of the OCI Registration process. There is a local contractor preference of 5%. For evaluation purposes the 5% will be applied to the Total Estimated Unit Price Value.

00170.16 Selection Schedule

The following schedule will be adhered to during the selection process. It is subject to change at the sole discretion of OCI.

Event	Completed By
Advertising Date	August 2, 2017
Pre-Bid Meeting	August 10, 2017
Registration Information submitted per 196548.71.0403 Ad	August 24, 2017
Last Date for Bidder Questions	August 24, 2017
Issue Final Addendum for answers to questions	August 31, 2017
Receive all Bids	~~September 14~~ November 2, 2017 by 3:00 pm local time
Public Opening	~~September 14~~ November 2, 2017 immediately following receipt of bids
Public Notice of Intent to Award	~~September 26~~ November 17, 2017
Preconstruction Meeting with Subcontractor	~~October 3, 2017~~ January 5, 2018
Tentative Notice to Proceed	~~October 3, 2017~~ January 8, 2018

Section 3
Updated 00370 Commercial Bid Form

Table 00370.3.1 - Unit Price Bid Form

Bidder should refer to Section 00270, Instructions to Bidders, when completing this Bid Form. Bidder shall complete this form entirely and return it with Bidder's Bid.

Bid Submitted by: (Company Name)

00370.3 Bid Pricing Information

00370.3.1 Unit Pricing

Bidder proposes to complete the RFB Work based on firm, fixed, unit prices (US dollars), which prices multiplied by the final Work quantities would represent the full consideration to Bidder for its complete and satisfactory performance of the Work in compliance with all the terms and conditions of the RFB Documents. The Unit Prices in this Table include the cost of all the work which is required or implied by the RFB documents or which may be inferred therefrom, and which is customarily provided in furnishing a complete and finished work item of its kind. Further, any and all alterations, modifications, and adjustments to the work item, which is reasonably foreseeable or customarily encountered in providing and installing equipment, material, and services of the work item kind, will be performed without additional compensation.

In the event of a Purchaser-approved change in the scope of Work for which a unit price from this Table is not applicable, as determined by the Purchaser, the Subcontractor shall provide a new unit price for review and acceptance by the Purchaser. Subcontractor shall provide all information requested by the Purchaser to substantiate the value of the new unit price.

00370.3.1.1 Unit Prices — **Bidder Response Columns**

Item Number	Item Description	Unit of Measure	Estimated Quantity	Unit Price	Extension Price
Post-Rehabilitation MACP Inspection					
00001-6.01	GPS Coordinates of Manhole Cover	Each	283		$ -
00001-6.02	Post Rehab MACP Level 2 Manhole Inspections	Each	283		$ -
Post-Rehabilitation PACP Inspection					
00003-6.01	Post Rehab CCTV Inspection For All Diameters	Linear Foot	73,700		$ -
00003-6.02	Heavy Cleaning All Diameters	Linear Foot	~~7,370~~ 4,000		$ -
Manhole Replacement / Installation					
02531-6.01	~~Precast Manhole Replacement~~ Manhole Replacement with Precast Manhole	Vertical Foot	50		$ -
02531-6.02	Precast Manhole Installation	Vertical Foot	0		$ -
02531-6.03	Pavement Backfill for Manholes	Cubic Yards	25		$ -
02531-6.04	Traffic Control per MH Installation/Replacement	~~Each~~ Crew Day	~~6~~ 12		$ -
Manhole Rehabilitation					
02533-6.01	Manhole Rehabilitation - Cementitious Coating	Vertical Foot	1,700		$ -
02533-6.02	Invert and Bench Replacement	Each	90		$ -
02533-6.04.a	Sewer Manhole Inside Drop Construction (<5')	~~Vertical Foot~~ Each	~~180~~ 25		$ -
02533-6.04.b	Sewer Manhole Inside Drop Construction (5'-10')	Each	5		$ -
02533-6.05	Traffic Control for Manhole Rehabilitation	~~Each~~ Crew Day	~~262~~ 130		$ -
Mainline Point Repair					
02540-5.01.01	Sewer Point Repair, 6" Through 10" Pipe (<10' Deep)	Each	139		$ -
02540-5.01.01a	Each Additional Linear Foot Beyond the 10 Feet Minimum, For Sewer Point Repair, 6" Through 10" Pipe (<10' Deep)	Linear Foot	80		$ -
02540-5.01.02	Sewer Point Repair, 6" Through 10" Pipe (10.1'-15' Deep)	Each	26		$ -
02540-5.01.02a	Each Additional Linear Foot Beyond the 10 Feet Minimum, For Sewer Point Repair, 6" Through 10" Pipe (10.1'-15' Deep)	Linear Foot	5		$ -
02540-5.01.03	Sewer Point Repair, 6" Through 10" Pipe (15.1'-20' Deep)	Each	4		$ -
02540-5.01.03a	Each Additional Linear Foot Beyond the 10 Feet Minimum, For Sewer Point Repair, 6" Through 10" Pipe (15.1'-20' Deep)	Linear Foot	40		$ -
02540-5.01.04	Sewer Point Repair, 12" Through 18" Pipe (<10' Deep)	Each	7		$ -
02540-5.01.04a	Each Additional Linear Foot Beyond the 10 Feet Minimum, For Sewer Point Repair, 12" Through 18" Pipe (<10' Deep)	Linear Foot	15		$ -
02540-5.01.05	Sewer Point Repair, 12" Through 18" Pipe (10.1'-15' Deep)	Each	1		$ -
02540-5.01.05a	Each Additional Linear Foot Beyond the 10 Feet Minimum, For Sewer Point Repair, 12" Through 18" Pipe (10.1'-15' Deep)	Linear Foot	10		$ -
02540-5.01.06	Sewer Point Repair, 12" Through 18" Pipe (15.1'-20' Deep)	Each	1		$ -
02540-5.01.06a	Each Additional Linear Foot Beyond the 10 Feet Minimum, For Sewer Point Repair, 12" Through 18" Pipe (15.1'-20' Deep)	Linear Foot	10		$ -
02540-5.01.07	Sewer Point Repair, 21" Through 27" Pipe (<10' Deep)	Each	3		$ -
02540-5.01.07a	Each Additional Linear Foot Beyond the 10 Feet Minimum, For Sewer Point Repair, 21" Through 27" Pipe (<10' Deep)	Linear Foot	10		$ -
02540-5.01.08	Sewer Point Repair, 21" Through 27" Pipe (10.1'-15' Deep)	Each	1		$ -
02540-5.01.08a	Each Additional Linear Foot Beyond the 10 Feet Minimum, For Sewer Point Repair, 21" Through 27" Pipe (10.1'-15' Deep)	Linear Foot	5		$ -

Item Number	Item Description	Unit of Measure	Estimated Quantity	Unit Price	Extension Price
02540-5.02	Each Service Connection and Associated Lateral Pipe Included In a Sewer Point Repair, All Depths, All Diameters	Each	21		$ -
02540-5.03	Traffic Control per Point Repair	Each	184		$ -
02540-5.04	Pavement Backfill for Point Repair	Cubic Yards	2,584		$ -
02540-5.05	Hydroexcavation/Hand Digging	Hour	180		
Site Preparation and Restoration					
02630-5.01	~~Site Preparation and Restoration~~ Removal and Replacement of Vegetated/Turfed Areas	~~Lump Sum~~ Square Yard	~~180~~ 150		$ -
Pavement and Incidentals					
02950-5.01.01	Asphaltic Concrete Pavement Removal and Replacement (10' length and width)	Square Yard	1,500		$ -
02950-5.01.02	Concrete Pavement Removal and Replacement	Square Yard	500		$ -
02950-5.02	Concrete Sidewalk Removal and Replacement	Square Yard	1,600		$ -
02950-5.04	Concrete Curb & Gutter Removal & Replacement	Linear Foot	400		$ -
02950-5.05	Gravel Driveway and Gravel Area Removal and Replacement With Crushed Stone	Ton	10		$ -
CIPP					
09910-6.01.01a	8" Diameter CIPP (0-10 feet)	Linear Foot	26,544		$ -
09910-6.01.01b	8" Diameter CIPP (10-20 feet)	Linear Foot	9,696		$ -
09910-6.01.02a	10" Diameter CIPP (0-10 feet)	Linear Foot	4,948		$ -
09910-6.01.02b	10" Diameter CIPP (10-20 feet)	Linear Foot	4,194		$ -
09910-6.01.03a	12" Diameter CIPP (0-10 feet)	Linear Foot	755		$ -
09910-6.01.03b	12" Diameter CIPP (10-20 feet)	Linear Foot	412		$ -
09910-6.01.04a	15" Diameter CIPP (0-10 feet)	Linear Foot	2,566		$ -
09910-6.01.04b	15" Diameter CIPP (10-20 feet)	Linear Foot	643		$ -
09910-6.01.05a	18" Diameter CIPP (0-10 feet)	Linear Foot	368		$ -
09910-6.01.05b	18" Diameter CIPP (10-20 feet)	Linear Foot	493		$ -
09910-6.01.06a	24" Diameter CIPP (0-10 feet)	Linear Foot	950		$ -
09910-6.01.06b	24" Diameter CIPP (10-20 feet)	Linear Foot	764		$ -
09910-6.01.07a	27" Diameter CIPP (0-10 feet)	Linear Foot	524		$ -
09910-6.01.08a	36" Diameter CIPP (0-10 feet)	Linear Foot	257		$ -
09910-6.01.08b	36" Diameter CIPP (10-20 feet)	Linear Foot	650		$ -
09910-6.02.01	Bypass Pumping (12" Diameter)	Each	2		$ -
09910-6.02.02	Bypass Pumping (15" Diameter)	Each	10		$ -
09910-6.02.03	Bypass Pumping (18" Diameter)	Each	2		$ -
09910-6.02.04	Bypass Pumping (24" Diameter)	Each	7		$ -
09910-6.02.05	Bypass Pumping (27" Diameter)	Each	2		$ -
09910-6.02.06	Bypass Pumping (36" Diameter)	Each	4		$ -
09910-6.03	Lateral Reinstatement	Each	684		$ -
09910-6.04	Locate and Expose Mainline Terminus	Each	9		$ -
09910-6.05	Traffic Control for CIPP	~~Each~~ Crew Day	~~166~~ 120		$ -
				Total Estimated Unit Price Value	$ -

Section 4
Updated Technical Specifications

PART 1 – SCOPE

1.01 This Work shall consist of the removal and replacement of existing or installation of new manholes for sanitary sewers as shown on the Drawings, stipulated in the Contract Documents, or as directed by the Purchaser. The construction shall be accomplished by these Specifications and in conformity with the details shown on the Drawings or established by the Purchaser.

1.02 Where existing manholes are being replaced, the Subcontractor shall arrange the work such that sewage flow shall be maintained during the construction period with no discharge of sewage slowing into an open trench and provide necessary bypass pumping capacity to carry flow downstream of the manhole to be replaced. Additionally, the Subcontractor shall be responsible for properly removing and disposing of the existing manhole when replaced.

1.03 All new manholes shall be precast concrete. The top section of the manholes shall be either flat top or eccentric cones as shown on Drawings.

1.04 Cast iron frames shall be set at the required elevation and properly bonded to the flat top, eccentric cone, or grade rings with two rings of butyl mastic sealant and anchor bolts.

PART 2 – MATERIALS AND EQUIPMENT

2.01 MATERIALS

A. Submittals

1. Unless otherwise specified all sample submittals shall be delivered to the Program Manager within two weeks of the NTP.

2. Shop Drawings:

a. Precast Manholes: Details of construction.

b. Precast Base, Cones, and Top Slab Sections: Details of construction.

c. Manholes Over Existing Piping:

i. Drawings and schedule for diverting flow.
ii. Certificate from manufacturer of castings indicating they meet applicable requirements of these Specifications.
iii. Precast Manhole Sections: Manufacturer's results of tests performed on representative sections to be furnished.
iv. Certified load test data for precast manhole steps.
v. Plan for diversion of flow during installation of manhole over existing piping

B. Construction Material

1. All material furnished by the Subcontractor shall be new, high quality and free from defects. Previously used material in acceptable condition shall be allowed for bracing, forms, false work, and similar uses. Material not conforming to the requirements of the Specifications shall be considered defective and will be removed immediately from the site.

C. Qualification of Manufacturer

1. Manhole for sanitary sewers shall be the standard product of an established, reputable manufacturer made in a permanent plant. Suppliers for each material to be used by the Contractor shall be subject to the approval of the Purchaser. No material shall be delivered until the manufacturer and product have been approved by the Purchaser.

D. Mortar

1. Mortar shall be composed of one part Portland cement and two parts sand (volumetric measure) thoroughly mixed in a tight box, with water added gradually and mixed continually until mortar has attained the proper consistency for use in brick masonry; prepared only in such quantities as needed for immediate use; mortar mixed for more than 30 minutes, retempered, or previously set will not be allowed.

E. Cast Iron Castings

1. Castings shall be cast iron conforming to the Standard Drawings and the requirements of Class 30 ASTM A48; made accurately to the required dimensions; sound, smooth, clean, and free from blisters and other defects; not plugged or otherwise treated to remedy defects; machined so that covers rest securely in the frames with no rocking, and such that they are in contact with frame flanges for the entire perimeter of the contact surfaces. Castings shall be obtained from Universal Scaffolding.

F. Manhole Steps

1. Manhole steps shall not be allowed in sewer structures.

G. Butyl Mastic Sealant

1. The sealant shall be used when joining the casting frame to the precast manhole to provide a watertight structure. The sealing compound shall be produced from blends of refined hydrocarbon resins and plasticizing compounds reinforced with inert mineral filler, and shall contain no solvents, irritating fumes, or obnoxious odors. The compound shall not depend on oxidizing, evaporating, or chemical action for its adhesive or cohesive strength. It shall be supplied in extruded rope form of suitable cross section and in such sizes as to seal the joint space. The Subcontractor shall use two complete ropes at each joint. The sealing compound shall be protected by a suitable removable two-piece wrapper, which shall be designed so that half may be removed longitudinally without disturbing the other half in order to facilitate application of the sealing compound. The sealant shall also meet the requirements of the following table:

Composition	Test Method	Minimum	Maximum
Bitumen (Petroleum Plastic Content	ASTM D4	50	70
Ash Inert Mineral Matter	AASHTO T11	30	50
Volatile Matter	ASTM D6	---	2.0
Property	**Test Method**	**Minimum**	**Maximum**
Specific Gravity at 77 degrees F	ASTM D71	1.2	1.3
Ductility at 77 degrees F(cm)	ASTM D113	5.0	---
Softening Point	ASTM D36	320 degrees F	---
Penetration 77 degrees F (150 gms) 5 sec.	ASTM D217	50	120

H. Precast Manholes

1. All components shall meet the requirements of the Standard Drawings, ASTM C478, and ASTM C76 Class III. The mix design shall be:

Type I Portland Cement Content	615 Pounds per Cubic Yard
Fly Ash Content	85 Pounds per Cubic Yard
Coarse Aggregate Content	1,600 Pounds per Cubic Yard
Fine Aggregate Content	1,250 Pounds per Cubic Yard
Maximum Water/Cement Ration	0.40
Superplasticizer shall be added to create a workable slump.	

2. All cone sections and transition sections shall be eccentric. Barrel sections shall be custom made with openings to meet indicated pipe alignment and invert elevations.

3. The circumferential reinforcement for the manhole sections shall consist of welded wire fabric per ASTM C478.

4. Manholes shall be constructed with the minimum number of sections possible that the precaster can provide, to minimize the number of joints in the manhole. Minimum manhole section shall be 16 inches deep.

5. Each joint shall be a tongue and groove with two layers of butyl mastic sealant.

6. Pipe Connections: Pipe connections to precast concrete manholes shall be with A-LOK cast in-place gaskets for new and replacement manholes. Grout shall not be allowed to encase A-LOK gaskets. Pipe connections for cured in place or for existing pipe shall be KOR N SEAL flexible connectors. Proper torque shall be applied to KOR-N-SEAL flexible connectors with a torque wrench per manufacturer's specifications.

7. Channels and benches shall be factory grouted only. There shall be no field grouting of channels or benches.

8. Where possible a minimum line drop of 0.1 foot shall be provided across new manholes.

9. Where the difference in invert elevation of two intersecting sewers in a manhole is 2 feet or more, a drop connection shall be installed as directed by the Purchaser.

10. Where invert elevations are not shown on the Drawings, pipes of differing sizes enter and exit manholes, all pipe crowns shall be matched to the same elevation.

11. The bottom of all precast base sections 4 feet in diameter shall extend a minimum of 6-inches beyond the outside wall of the manhole riser. The bottom of all precast base sections and cast-in-place bases 5 feet in diameter shall extend a minimum of 7-inches beyond the outside wall of the manhole riser. The bottom of all precast base sections and cast-in-place bases 6 feet and larger in diameter shall extend a minimum of 8-inches beyond the outside wall of the manhole riser.

12. For manholes four to six feet in diameter and less than twenty feet deep, precast reinforced concrete manhole base sections shall be a minimum of 8 inches thick. For all others, base sections shall be a minimum of 12 inches thick. All precast manhole base sections shall be reinforced with Number 4 steel reinforcing bars placed 6 inches on center each way and at mid depth of the slab, unless shown otherwise on the Drawings.

13. The interior of the manhole sections shall be a smooth, cylindrical surface. Lifting holes, when provided, shall be filled with expanding grout, or other approved materials.

14. All precast reinforced concrete manhole sections specified herein shall be inspected by the Purchaser's Representative. All materials that fail to conform to these Specifications will be rejected. After delivery to the Site, any materials that have been damaged in transit or are otherwise unsuitable for use in the Work shall be rejected and removed from the Site by the Subcontractor at no cost to the Purchaser.

2.02 EQUIPMENT

A. The Subcontractor shall furnish in good condition all equipment and facilities as required for the proper execution and inspection of the work. All equipment and facilities will be on site and approved by the Purchaser before work will be permitted to begin.

PART 3 – CONSTRUCTION REQUIREMENTS

3.01 SITE PREPARATION AND RESTORATION

A. Rights-of-Way and Easements

1. The Subcontractor shall confine his construction activities to City of Memphis Rights-of-Way and Easements. The Subcontractor shall be responsible for obtaining written agreements for use of private property outside City acquired rights-of-way/ easements for such purposes as storage of material and equipment and access to the construction site. The Subcontractor shall immediately provide a copy of all such written agreements to the City and Purchaser upon obtaining the same.

B. Clearing of Rights-of-Way and Easements

1. The Subcontractor shall confine his clearing of rights-of-way and easements to the least area necessary for construction of facilities shown on the Drawings. The Subcontractor shall protect as many trees and shrubs within the area as possible. Where necessary for construction, the Subcontractor shall clear all live and dead vegetation and growth, pole stubs, logs, and other objectionable material. Cleared material shall be removed to within

3 inches of existing ground. This work shall be done well before excavation operations but only after erosion controls have been placed.

C. Location of Existing Obstructions

1. Locations of obstructions shown on the Drawings are approximate and are not intended as an accurate location of such obstructions. Obstructions not shown on the Drawings but encountered by the Subcontractor shall be removed and replaced in their original state or protected by the Subcontractor at no additional cost to the Purchaser.

D. Removal of Obstructions

1. The Subcontractor shall demolish and remove all structures and structure foundations, abandoned vehicles, appliances, and rubbish within the right of way/easement limits necessary for the performance of the work.

E. Protection of Obstructions Outside Easement Limits

1. The Subcontractor shall protect and avoid damage to all trees, shrubs, plants, fences, structures, and all other objects outside the right of way/easement limits shown on the Drawings and/or Plats due to construction operations. All damage shall be repaired or restored at the Subcontractor's expense. Particular attention shall be paid to avoid damage to trees, shrubs, bushes, and private property located next to rights of way/easements. No trees, plants, or other objects may be removed outside such limits without written permission of the property owner.

F. Special Protection of Obstructions Inside Easement Limits

1. Wherever the underground installation of sanitary sewer facilities will go through surface improvements previously made by the City, other governmental bodies, or property owners, the Subcontractor will be responsible for their protection and preservation. This responsibility includes the removal and storage of such improvements to allow replacement and restoration as close as possible to the undisturbed condition.

G. Disposal of Debris

1. All trees, brush, logs, snags, leaves, sawdust, bark, and refuse shall be collected and disposed of according to the City Code of Ordinances at the expense of the Subcontractor. There will be no separate pay item for disposal of debris. Debris shall be removed from the site when practical and shall not be left until the completion of the contract. Burning of debris shall not be allowed. When material is to be disposed of outside the easement, the Subcontractor shall first obtain written permission from the property owner on whose property the disposal is to be made and will file a copy with the Purchaser. Unless otherwise provided in the Contract Documents, the Subcontractor will arrange for disposing of such material outside the right of way/easement. No debris will be deposited in wetlands.

H. Replacement of Fences

1. Any fences disturbed inside the right of way/easement limits will be replaced or restored to their original or better condition. Any fences removed will be replaced in their original location. Fences in such poor condition that they cannot be taken down and rebuilt with the same material shall be replaced with new fence material similar in original quality, size, construction, and appearance to the removed fence. Exceptions to this requirement shall be allowed if written releases are obtained from the property owners by the Subcontractor

and submitted to the Purchaser.

I. Restoration of Turfed Areas

1. All areas shall be restored as nearly as practicable to their original condition. Finished lawn areas where soil has been deposited shall be cleared to the level of the existing sod and then raked and watered. Areas where sod has been damaged, destroyed, or ruts have been filled shall be resodded. After final restoration of the settled trench surfaces, trench areas and areas regraded as part of the construction shall be resodded, unless otherwise shown on the Drawings or directed by the Purchaser. Sod must be living at the time of final acceptance of the project.

3.02 BACKFILLING

A. General

1. After sanitary sewer facilities have been bedded and installed according to these Specifications and upon permission of the Purchaser, the backfill may be placed. Backfilling operations shall continue following as closely behind manhole installation as practical. All backfill shall be placed in uniform horizontal layers. Pushing backfill material down a ramp into excavated areas shall not be permitted. No trash shall be allowed to accumulate in the space to be backfilled. Particular care shall be taken to avoid allowing wood to be included in the backfill, other than sheeting and shoring that has been approved to be left in place.

2. The Subcontractor shall be responsible for the condition of the trenches and filled areas during the contract and warranty period. The Subcontractor shall maintain frequent inspection of the same. If anytime during the 12-month warranty period the trenches or filled areas settle or sunken places appear, the Subcontractor shall be required to refill these sunken places when they are discovered with suitable material and shall replace all damaged curb, gutter, and sidewalk. All soft or dangerous trenches shall be marked, barricaded and caution lighted for the protection of the public.

3. Property with an existing dwelling located on it or lots within a developed subdivision or planned development are considered improved property.

B. Street Right of Way and Improved Property

1. Backfill Material: Backfill for manhole excavations through pavements in street or highway right of way or where the Purchaser orders, shall be made with pit run gravel or other acceptable material as approved by the Purchaser. The backfill shall be from the top of the pipe embedment material or manhole foundation to the subgrade elevation of the pavement. Pea gravel or similar granular material approximately uniform in size and without bonding properties shall not be used.

2. Backfill for manhole excavations beyond pavements in street or highway right of way or outside public right of way shall be made with select earth from the top level of the pipe embedment material or foundation to the subgrade elevation in paved area, or within 1 inch of the surface in areas to be sodded, or to the surface in all other areas.

3. Select material shall be free from debris, organic matter, perishable compressible material and shall contain no stones or lumps larger than 6 inches. Rocks and lumps smaller than 6 inches shall not exceed an amount that will interfere with the consolidating properties of the fill material. Care shall be taken that stones and lumps are kept separated and well

distributed, and that all voids are completely filled with fine material. No rocks or lumps shall come in direct contact with the pipe. The upper 3 feet of backfill in sodded or planted areas shall be free of rocks or lumps larger than 1 inch in diameter.

4. Placement and Compaction: Backfill material shall be placed by hand in 6 inch loose layers and tamped to a point 2 feet above the outside top of the pipe. Backfill shall be compacted with suitable mechanical tamping equipment with special care being taken not to damage the pipe or joints. Use of compaction equipment directly above semi-rigid and flexible pipe should be avoided until sufficient backfill has been placed to ensure that the equipment will not damage the pipe. A minimum of 36 inches of compacted backfill above the top of semi-rigid and flexible pipe shall be in place before wheel loading and a minimum of 48 inches of compacted backfill before use of pneumatic tampers. From these elevations to the subgrade elevation of the pavement, bottom of the sod, or to the original ground surface, suitable backfill shall be mechanically placed in 9 inch, maximum, loose layers. All backfill material shall be compacted to 95 percent of maximum density at plus or minus 2 percent of optimum moisture content as determined by Laboratory Standard Proctor Test (ASTM D 698).

C. Open Areas and Unimproved Property

1. Backfill of excavations on unimproved property shall be made with select material from the top level of pipe embedment material or foundation to the surface. Non-granular select material to be used for backfill shall be free from debris, organic matter and perishable compressible material, and shall contain no stones or lumps or rock fragments larger than 6 inches. Rocks or lumps smaller than 6 inches in diameter shall not exceed an amount that will interfere with the consolidating properties of the fill material. No rocks or lumps shall come in direct contact with the pipe. Stones and lumps shall be kept separated and well distributed, and all voids shall be completely filled with fine material.

3.03 REMOVAL OF EXISTING MANHOLES

A. Existing manholes and structures to be removed shall be shown on the Drawings or as directed by the Purchaser. The City reserves the right to retain or reject salvage of any materials encountered. Unless otherwise specified, salvaged rims and covers remain the property of the City and shall be delivered by the Subcontractor to the City yard as directed by the Purchaser. All remaining materials become the property of the Subcontractor who shall be responsible for disposal.

3.04 GENERAL CONSTRUCTION REQUIREMENTS

A. New manholes and structures shall be constructed of plain or reinforced concrete. Where the top elevation is not shown on the Drawings, the manhole or structure shall be built to conform to the elevation of the existing final grade or as ordered by the Purchaser. Completion of the manhole shall include the installation of fittings, connections to pipes, placing of castings, testing, and other construction as shown on the Drawings.

B. Inlet and outlet pipes shall extend through the walls of manholes to allow for water tight connections with the manhole walls. The ends shall be cut off flush with the inside surface of the wall as shown on the Drawings, design standards, or otherwise directed by the Purchaser. The pipes shall intersect at the structures so the inlet pipe will be aligned in the direction of outlet pipe such that counter-flow is prevented. Water stops shall be installed around pipes as they pass through the sanitary manhole wall.

C. Inverts shall be of Class A concrete poured to conform to the shapes shown on the Plans or otherwise directed. The inverts shall be constructed as to cause the least possible resistance to flow. The shape of the inverts shall conform uniformly to inlet and outlet pipes. A smooth and uniform finish shall be required.

D. Dewatering

1. Subcontractor shall furnish, install and operate pumps, pipes, appurtenances, and all equipment of sufficient capacity required to remove any groundwater encountered in the excavation. Subcontractor shall conduct said groundwater away from the construction site in an approved manner. Generally, dewatering is considered to be incidental to the construction of sewer manholes.

E. Bypass Pumping

1. Subcontractor shall furnish, install, and operate pumps, pipes, appurtenances, and all equipment of sufficient capacity required to maintain sewage flow around the work area. Subcontractor shall conduct said bypass pumping in an approved manner. Generally, bypass pumping is considered to be incidental to the construction of sewer manholes.

F. Traffic Control

1. All traffic control shall be installed and maintained in accordance with the Manual on Uniform Traffic Control Devices (MUTCD). At a minimum, the Subcontractor must have two trucks with flashing yellow lights on the work site. Traffic cones must also be placed downstream of the construction site to divert cars into the adjacent lane(s) per MUTCD requirements. On roads with heavy traffic volume, a flagman may also be needed to assist with traffic control. For bidding purposes, the Subcontractor should assume that a flagman will be needed on 30 percent of the setups.

3.05 INSTALLATION – PRECAST MANHOLES

A. Manhole Foundations

1. Precast concrete manholes shall be built according to the Drawings or as directed by the Purchaser. All precast manholes shall use either a concrete slab constructed of Class A concrete on a 12-inch thick No. 67 crushed limestone foundation and will be cast integrally with the base section and the inlet and outlet pipes as shown on the Drawings or the precast manhole shall use a precast base section conforming to this Specification. The stone base shall be fully encapsulated in a geotextile fabric as indicated on the plans or as directed by the Purchaser. The Subcontractor shall dewater sufficiently to maintain the ground water level at or below the bottom of the manhole foundation prior to and during placement of the foundation.

B. Manhole Installation on Existing Lines

1. For all lines 12 inches in diameter or less, a section of pipe shall be removed and a complete precast manhole installed. The existing pipes shall be joined by a flexible coupling to pipe extensions from the manhole. Minimum 4-foot pipe extension shall be required from manhole to connect to existing pipe.

C. Manhole Diameters

1. In general, the internal diameter of manholes shall be 4 feet.

2. Manhole diameter sizing, however, is contingent upon limitations of manufacturer due to pipe sizes and pipe deflections at manhole. Subcontractor shall verify proper manhole diameter is provided based on proposed manhole pipe configuration and pipe sizes indicated. Manhole sizing shall be approved by the Purchaser.

D. Frames and Covers

1. Cast iron frames and covers shall be set at the required elevation and properly bonded to the masonry with two rings of butyl mastic sealant and anchor bolts.

2. City Standard watertight frames and covers shall be used in flood prone areas, and areas where water ponds or could pond, including traffic areas.

a. Where shown on the Drawings, vent stacks shall be installed in long runs of sewers, potentially with watertight frames and covers. Vents shall be designed and constructed to preclude water entering the sewer system during storm events through the vents.

3. City Standard frame and cover obtained from Universal Scaffolding shall be used in all other areas.

4. Manhole rim elevations shall be set at grade in traffic areas and finished landscaped areas (finished grade is at the top of mulch in finished landscape areas), shall be set at 3 inches above grade in non-finished landscaped areas, and to be set at 2 feet or more above finish grade in non-traffic and non-landscaped areas.

5. Wherever manholes are constructed in paved areas, the top surface of the frame and cover shall conform to the exact slope, crown, and grade of the existing adjacent pavement.

3.06 PROTECTION OF DOWNSTREAM FACILITIES

A. The Subcontractor must take all steps necessary to assure that no material is allowed to fall into the line during his installation process. The Subcontractor shall bear all cost of repairs resulting from any damages to downstream facilities resulting from failure to abide by this stipulation.

3.07 WASTEWATER SPILLS

A. Should the Subcontractor spill any wastewater, such that the sewage either immediately or ultimately enters the waters of the State of Tennessee, then the Subcontractor shall be completely responsible for any fines or penalties imposed on the Purchaser or the Subcontractor by the USEPA or the State of Tennessee.

PART4 – ACCEPTANCE AND DELIVERABLES

4.01 MANHOLE ACCEPTANCE

A. All manholes shall be subject to visual inspection by the Purchaser’s Representative for faults,

defects, or deviations from the Drawings and any such deviation or omission will be corrected by the Subcontractor. All tests shall be made by the Subcontractor who will provide necessary equipment for testing in the presence of and under the supervision and instructions of the Purchaser's Representative.

4.02 MANHOLE VACUUM TESTING FOR PRECAST MANHOLES

A. The Subcontractor shall provide all labor and equipment for vacuum testing.

B. All manholes shall be vacuum tested following backfill and compaction. The ring and lid casting assembly shall be installed prior to testing. The testing equipment shall consist of a gasoline-powered vacuum pump with sufficient vacuum hose length and a test head of proper size to fit the inside opening of the manhole. The test head shall be equipped with an inflatable rubber bladder to affect the seal to the manhole, an air pressure gauge, and a safety valve for filling the bladder, a 30-inch Hg liquid-filled vacuum gauge, a double air exhaust manifold with quarter turn ball valves, three bolt-on feet, and a bridge assembly with height adjustment rod.

C. Subcontractor shall plug all pipe openings, taking care to securely brace the plugs and the pipe. The plugs shall be placed a minimum of 6 feet beyond the manhole wall.

D. With the vacuum tester in place, Subcontractor shall inflate the compression to affect a seal between the vacuum base and the structure. Subcontractor shall connect the vacuum pump to the outlet port with the valve open and evacuate the manhole to 10-inches Hg (0.3 bar) for 48 inch diameter manholes and 5-inches Hg (0.15 bar) for 60-inch and greater diameter manholes.

E. Subcontractor shall close vacuum inlet/outlet ball valve, disconnect the vacuum pump, and monitor the vacuum for the specified time period. If the vacuum does not drop in excess of 1-inch Hg over the specified time period, the manhole is considered acceptable and passes the test. If the manhole fails the test, the Subcontractor shall identify the leaking areas by removing the head assembly, coating the interior surfaces of the manhole with a soap and water solution, and repeating the vacuum test for approximately thirty seconds. Once the leaks have been identified, Subcontractor shall complete all necessary repairs by sealing the leaks of the manhole to the satisfaction of the Purchaser, and repeat test procedures until satisfactory results are obtained.

Vacuum Test Timetable			
Depth (Feet)	Manhole Diameter (Inches)		
	48”	60”	72”
4’	10 sec.	13 sec.	16 sec.
8’	20 sec.	26 sec.	32 sec.
12’	30 sec.	39 sec.	48 sec.
16’	40 sec.	52 sec.	64 sec.
20’	50 sec.	65 sec.	80 sec.
24’	60 sec.	78 sec.	96 sec.
*	5.0 sec.	6.5 sec.	8.0 sec.
*Add extra testing time “T”, for each additional 2-foot depth. (The values listed above have been extrapolated for ASTM designation C924-85.			

4.03 WARRANTY AND GUARANTEE FOR PRECAST MANHOLES

A. The Subcontractor shall guarantee the rehabilitated manholes for ten (10) years after acceptance by the Owner to the extent that he will repair any leaks that may appear in them during this period because of faulty workmanship or materials furnished by him at no additional expense to the Owner.

4.04 DELIVERABLES

A. The Subcontractor shall provide post-rehabilitation MACP inspections for each manhole in accordance with Specification Section 00001 – Manhole GPS and MACP Inspection.

PART 5 – MEASUREMENTS

5.01 ~~PRECAST MANHOLE REPLACEMENT~~MANHOLE REPLACEMENT WITH PRECAST MANHOLE

A. Manhole replacement with precast manhole ~~Precast manhole replacement~~ will be measured per vertical foot of manhole from the downstream invert up to the bottom of the frame casting.

5.02 PRECAST MANHOLE INSTALLATION

A. Precast manhole installation will be measured per vertical foot of manhole from the downstream invert to the bottom of the frame casting.

5.03 PAVEMENT BACKFILL

A. Pit run gravel or other acceptable material used for backfill under pavements or other areas directed by the Purchaser will be measured by the cubic yard. The backfill will extend 12 inches around the outside of the masonry or concrete work to allow for proper placement. No payment will be made for additional backfill used outside of 12 inches unless approved prior to completion by the Purchaser.

5.04 TRAFFIC CONTROL

A. Traffic control will be measured per Crew Day for each ~~for~~ standalone manholes installed or replaced when not associated with an adjoining sewer segment being rehabilitated.

5.05 DEWATERING

A. Dewatering is considered to be an incidental to sewer manhole rehabilitation.

5.06 BYPASS PUMPING

A. Bypass pumping is considered to be an incidental to sewer manhole installation and replacement.

PART 6 – PAYMENT

6.01 MANHOLE REPLACEMENT WITH PRECAST MANHOLE~~PRECAST MANHOLE REPLACEMENT~~

A. Manhole replacement with precast manhole ~~Precast Manhole replacement~~ will be paid at the contract unit price per vertical foot, which shall be full compensation for the base, precast sections, adjusting rings, as needed, gaskets, steps, cast-in or core drilled pipe openings, pipe connectors, grout, manhole rims, frames, and covers, and vacuum testing, and removal and approved offsite disposal of materials, including manhole being replaced.

6.02 PRECAST MANHOLE INSTALLATION

A. Precast Manhole installation will be paid at the contract unit price per vertical foot, which shall be full compensation for the base, precast sections, adjusting rings, as needed, gaskets, steps, cast-in or core drilled pipe openings, pipe connectors, grout, manhole rims, frames, and covers, and vacuum testing, and removal and approved offsite disposal of materials.

6.03 PAVEMENT BACKFILL

A. Accepted quantities of pit run gravel or other acceptable material used for backfill under pavements or other areas designated by the Purchaser will be paid for at the contract unit price per cubic yard furnished and placed, which will be full compensation for furnishing, placing and compacting the selected material.

6.04 TRAFFIC CONTROL

A. Traffic control will be paid per Crew Day for each manhole~~s~~ rehabilitated including all appurtenances required to comply with MUTCD standards. Only standalone manhole installation or replacement will include a separate traffic control payment. All traffic control for manholes with adjoining sewer segment rehabilitation will be included in the traffic control for the associated pipe.

6.05 PAYMENT WILL BE MADE UNDER:

Item No.	Pay Item	Pay Unit
02531-6.01	~~PRECAST MANHOLE REPLACEMENT~~MANHOLE REPLACEMENT WITH PRECAST MANHOLE	Vertical Foot
02531-6.02	PRECAST MANHOLE INSTALLATION	Vertical Foot
02531-6.03	PAVEMENT BACKFILL	Cubic Yard
02531-6.04	TRAFFIC CONTROL	~~Each~~Crew Day

END OF SECTION 02531

PART 1 – SCOPE

1.01 This work shall consist of the repair and rehabilitation of existing sanitary sewer manholes as shown on the Drawings, stipulated in the Contract Documents, or as directed by the Purchaser. The construction will be accomplished by these Specifications and in conformity with the details shown on the Drawings or established by the Purchaser. The Subcontractor shall perform all work necessary to complete the Contract with the best modern practice. Unless otherwise provided, the Subcontractor is required to furnish all labor, materials, equipment, and incidentals required to rehabilitate or repair manholes as noted on the Drawings or directed by the Purchaser.

1.02 The Subcontractor shall accurately field measure and size each individual manhole. Each existing sewer manhole designated to be repaired or rehabilitated may have a different configuration and varying field dimensions.

1.03 Each manhole to be rehabilitated shall be thoroughly cleaned of all loose or missing bricks, loose mortar, holes, etc. shall be repaired. All leaks shall be plugged with active leak-stop material prior to manhole rehabilitation. The material for stopping leaks and repairing nonleaking holes, cracks, etc. in concrete and masonry manholes shall be compatible with the coating system used for rehabilitation.

1.04 The presence or absence of leakage through manhole walls noted on the manhole inspection reports and as seen in the Subcontractor's independent manhole inspections prior to bidding or construction depend on the groundwater levels and conditions at the time of the inspections. High groundwater levels in the project area typically occur in the dormant season (December through May), but will vary with rainfall in any given year and sewer location. Under certain circumstances, the groundwater currently entering the leaking sewer mains and laterals may migrate to the manholes after the sewer mains and laterals are rehabilitated or replaced. The Subcontractor shall reflect assumptions and judgments on leakage through manhole walls based on this information in the unit prices bid for lining manholes. All leakage shall be stopped prior to lining manholes. No additional payment will be made for repairing leaks not visible prior to bidding or sewer rehabilitation.

1.05 When applicable, the manhole lining shall not be installed until all main sewer lining and other manhole rehabilitation work is complete.

1.06 Where existing manholes are being repaired or rehabilitated, the Subcontractor shall arrange his work so that sewage flow will be maintained during the construction period with no discharge of sewage into an open trench, and no backup of sewage into the existing line. The Subcontractor shall provide necessary bypass pumping capacity to carry flow downstream of the manhole to be rehabilitated or repaired.

1.07 Replacement Manholes shall conform to Specification Section 02531.

1.08 Cast iron frames shall be set at the required elevation and properly bonded to the flat top, eccentric cone, or grade rings with two rings of butyl mastic sealant and anchor bolts as specified in Section 02532 Sanitary Sewer Manhole Adjustments.

1.09 Definitions/Standards:

A. ASTM D-638: Test Method for Tensile Properties of Plastics.

B. ASTM D-695: Test Method for Compressive Properties of Rigid Plastics.

C. ASTM D-790: Test Methods for Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials.

D. ASTM D-4541: Standard Test Method for Pull-Off Strength of Coatings Using Portable Adhesion Testers

E. ASTM D-412: Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers—Tension

F. ASTM D-2240: Standard Test Method for Rubber Property Durometer Hardness

G. ASTM D-522: Standard Test Methods for Mandrel Bend Test of Attached Organic Coatings

H. ICRI03732: Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, and Polymer Overlays

1.10 Quality Assurance

A. The Subcontractor shall furnish materials of quality required by the American Society for Testing and Materials (ASTM) standards and industry approved standards and specifications.

B. The Subcontractor shall provide guarantee against defective materials and workmanship in accordance with the requirements of these specifications.

1.11 Sequencing

A. All required interruptions of flow through manholes or any other portion of the sanitary sewer system shall be coordinated with the Owner and Purchaser, and approval must be received from the Purchaser prior to the interruption.

1.12 Substitutions

A. Should the Subcontractor wish to use any brand or type of material other than as specified herein, he shall so state in writing to the Purchaser naming the proposed substitution and manufacturer. This statement shall be accompanied by a certificate of compliance from an approved independent testing laboratory that the proposed substitute meets or exceeds the specified requirements and has been tested in accordance with the specified test standards. The statement shall also include documented proof that the proposed brand or type of material has a proven record of performance when used in the intended application as confirmed by actual field test or successful installations.

1.13 Samples

A. The Subcontractor shall apply the manhole lining system material on a sample area not less than four square feet (4 ft^2) in size. When approved, the sample area shall serve as a standard of acceptance for all further work.

PART 2 – MATERIALS AND EQUIPMENT

2.01 MATERIALS

A. Submittals

1. Unless otherwise specified, all sample submittals shall be delivered to the Purchaser within two weeks of the NTP.

2. Product Data on the following:

   a. Crack and hole repair products
   b. Cementitious plug material
   c. Active leak-stop material
   d. Frame and cover seals
   e. Cementitious coating system including application requirements and chemical resistance data
   f. Gasket polymer properties

3. Manufacturer's Certificate of Compliance for each type of product that product furnished meets requirements of this Section.

4. Manufacturer's written recommendations for product handling and installation.

5. Subcontractor shall submit to the Purchaser evidence indicating that the proposed applicators are fully qualified to perform the work, and any proposed applicator found to be not qualified shall (at the written request of the Purchaser) be removed forthwith by the Subcontractor.

6. The COATINGS MANUFACTURER shall warranty the entire project to include any and all aspects of the surface preparation, base material installation and protective coating applications for a period of ten (10) years from the date of acceptance by the Purchaser. The warranty shall make no distinction between installation practices and material performance and shall not be prorated with respect to elapsed time for the entire warranty period. Manufacturer shall, within a reasonable period of time after receipt of written notice thereof by the Purchaser [period not to exceed sixty (60) calendar days], repair defects in materials or workmanship during said TEN (10) year period, and any damage to other work caused by such defects or repairing of same at his own expense and without cost to the Purchaser.

B. Manhole Lining System

1. The material applied to the surface of the manhole shall be a cementitious blend of acid resistant binders, siliceous aggregates, non-metallic fibers and other additives for constructing a coating that is impervious to the flow of water, is resistant to sulfide attack, and restores structural integrity to existing manhole walls. The product shall be Quadex QM-1S Restore, Reliner MSP by Standard Cement Materials, or approved equal, unless otherwise specified for urethane or epoxy resin coating top coat.

2. The manhole lining system shall be spray applied or centrifugally cast lightweight structurally reinforced cement manhole coating.

3. The material applied onto the surface of brick or concrete manholes shall be a cementitious system formulated for application within a sanitary sewer environment. For concrete manholes in good structural condition, the Subcontractor shall install the lining to a minimum ½-inch thickness. For all other concrete manholes and for all brick manholes, the Subcontractor shall install the lining to a minimum 1-inch thickness. The coat of material shall be used to smooth the walls, benches, and inverts of the manhole and, as necessary, prepare the manhole for a final coat of a urethane or epoxy resin system when directed by the Purchaser. When a urethane or epoxy resin system is used, the base coat (cementitious layer) shall be 1/2-inch for epoxy systems and 1/8-inch thick for urethane systems. The Subcontractor can request to not use a base coat but must provide to the Owner and Purchaser evidence of successful installations of the product without using a base coat and its capability to properly adhere to the manhole wall and form a smooth

finish on the wall, bench, and invert. In cases where the base coat is not used, the thickness of the top coating shall be increased by the base coat thickness listed above.

4. A monolithic liner shall be formed which covers all interior manhole surfaces and shall have the following minimum requirements at 28 days:

   a. Compressive Strength (ASTM C-109) 3000 PSI
   b. Tensile Strength (ASTM C-496) 300 PSI
   c. Flexural Strength (ASTM C-293) (Modified) 600 PSI
   d. Shrinkage (ASTM C-596) 0% at 90% R.H.
   e. Bond (ASTM C-882) 130 PSI
   f. Density, when applied 130 ± PCF

5. The installer shall warrant and save harmless the Owner and his Purchaser against all claims for patent infringement and any loss thereof. The Subcontractor shall handle and store all material and shall dispose of all wastes in accordance with applicable regulations.

6. Each system shall be designed for application over damp (but not active running water) surfaces without degradation of the final product and the bond between the product and the manhole surfaces. Active leaks shall be stopped using a premixed fast-setting, volume-stable waterproof cement plug consisting of hydraulic cement, graded silica aggregates, special plasticizing and accelerating agents. It shall not contain chlorides, gypsum, plasters, iron particles, aluminum powder or gas-forming agents, or promote corrosion of steel it may come in contact with. Set time shall be approximately 1 minute. Ten-minute compressive strength shall be approximately 500 PSI.

1. All invert channels shall be coated with cementitious mortar to prevent infiltration and to build up the invert channel to the new sewer main invert elevations, where applicable; to fill all voids, cracks, and holes and to form a smooth flow channel. The entire channel shall be coated. The coating shall be a minimum ¼-inch to ½-inch thick.

C. Mortar

1. Mortar shall be composed of one part Portland cement and two parts sand (volumetric measure) thoroughly mixed in a tight box, with water added gradually and mixed continually until mortar has attained the proper consistency for use in brick masonry; prepared only in such quantities as needed for immediate use; mortar mixed for more than 30 minutes, re-tempered, or previously set will not be allowed.

D. Butyl Mastic Sealant

1. The sealant shall be used when joining the casting frame to the existing manhole and for all manhole adjustments to provide a watertight structure. The sealing compound shall be produced from blends of refined hydrocarbon resins and plasticizing compounds reinforced with inert mineral filler, and shall contain no solvents, irritating fumes, or obnoxious odors. The compound shall not depend on oxidizing, evaporating, or chemical action for its adhesive or cohesive strength. It shall be supplied in extruded rope form of suitable cross section and in such sizes as to seal the joint space. Use two complete ropes at each joint. The sealing compound shall be protected by a suitable removable two-piece wrapper, which shall be designed so that half may be removed longitudinally without disturbing the other half in order to facilitate application of the sealing compound. The sealant shall also meet the requirements of the following table:

Composition	Test Method	Minimum	Maximum
Bitumen (Petroleum Plastic Content	ASTM D4	50	70
Ash Inert Mineral Matter	AASHTO T11	30	50
Volatile Matter	ASTM D6	---	2.0
Property	**Test Method**	**Minimum**	**Maximum**
Specific Gravity at 77 degrees F	ASTM D71	1.2	1.3
Ductility at 77 degrees F(cm)	ASTM D113	5.0	---
Softening Point	ASTM D36	320 degrees F	---
Penetration 77 degrees F (150 gms) 5 sec.	ASTM D217	50	120

2.02 EQUIPMENT

A. The Subcontractor shall furnish and maintain in good condition all equipment and facilities as required for the proper execution and inspection of the Work. All equipment and facilities shall be on site and approved by the Purchaser before work will be permitted to begin.

PART 3 – CONSTRUCTION REQUIREMENTS

3.01 PRELIMINARY AND GENERAL ITEMS

A. Notification of Work

1. The Subcontractor shall notify all property owners who discharge sewage directly to the manhole being rehabilitated that their service will be discontinued while the work is completed. The Subcontractor shall notify individual property owners at least 72 hours in advance, giving the date, start time, and estimated completion time for the work being conducted. This notification shall be coordinated with the door hanger distribution.

B. Traffic Control

1. All traffic control shall be installed and maintained in accordance with the Manual on Uniform Traffic Control Devices (MUTCD). At a minimum, the Subcontractor must have two trucks with flashing yellow lights on the work site. Traffic cones must also be placed downstream of the construction site to divert cars into the adjacent lane(s) per MUTCD requirements. On roads with heavy traffic volume, a flagman may also be needed to assist with traffic control.

C. Fall Protection

1. The Subcontractor shall install and maintain all fall protection measures in accordance with OSHA standards and the SARP10 Loss Control Manual. The Subcontractor shall construct a controlled access zone around the manhole being rehabilitated, repaired or adjusted. At a minimum, the fall protection zone shall include traffic cones encircled with pennant tape. The controlled access zone must have one point of access with an entrance log.

D. Cleaning/Surface Prep

1. All manholes to be rehabilitated shall be thoroughly cleaned before rehabilitation. All grease, oil, laitance, coatings, loose bricks, mortar, unsound concrete and other foreign materials shall be completely removed. Debris resulting from cleaning shall be removed from the manhole and not allowed to be carried downstream.

E. Flow Control

1. The Subcontractor shall be responsible for plugging or diverting the flow of sewage as needed for repair and coating of manhole inverts and benches.

F. Bypass of Flow

1. As required for acceptable completion of the work and/or to avoid damages due to sewer spills or overflows, the Subcontractor shall provide for sewer flow maintenance around the manholes designated for rehabilitation. The bypass shall typically be made by using a flow through plug discharging into the downstream pipe in the manhole for lower flows or plugging the line at an existing upstream manhole and pumping the flow into a downstream manhole or adjacent sanitary sewer system. The pump and bypass lines shall be of adequate capacity and size to handle the anticipated flow. Bypassing of sanitary sewage into the storm water system will not be allowed. For all bypass pumping, pump noise shall be kept to a minimum to the satisfaction of the Purchaser. The Subcontractor shall be required to contact all residential and commercial customers whose service lines connect to the sewer main being bypassed and inform them that they will be temporarily out of service. The Subcontractor shall also advise those customers against water usage until the mainline is back in service. After completing the necessary work on the main line, the Subcontractor shall advise those customers that the sewer main is back in service.

2. Bypass pumping is defined as providing pumps, standby pumps, piping, elevated structural support for aerial crossings, manpower to operate, routine maintenance and repair capability, pipe plugs, fuel, route and pump site clearing and any other work necessary to provide a complete bypass pumping operation. Any structures proposed by the Subcontractor for construction over or penetration into the interceptor piping for the purpose of performing the bypass operations must be approved by the Purchaser prior to implementation. All bypass pump schemes must be submitted to and approved by the Purchaser in advance.

3. Public advisory services shall be required to notify all parties whose service laterals will be out of service and to advise against water usage until the mainline is back in service.

4. The Subcontractor shall be required to provide businesses with temporary service, as needed, and will be responsible for all necessary bypass pumping flows.

G. Wastewater Spills

1. Should the Subcontractor spill any wastewater, such that the sewage either immediately or ultimately enters the waters of the State of Tennessee, then the Subcontractor shall be completely responsible for any fines or penalties imposed on the Purchaser or the Subcontractor by the USEPA or the State of Tennessee.

3.02 MANHOLE REHABILITATION – CEMENTITIOUS COATINGS

A. The surface prior to spraying shall be damp without noticeable water droplets or running water. Materials shall be spray applied to a minimum uniform thickness to ensure that all cracks, crevices, and voids are filled and a smooth surface remains after light troweling. The Subcontractor shall perform light troweling to compact the material into voids and to set the bond, where applicable.

B. Application procedures shall conform to the recommendations of the protective coating manufacturer, including handling, thickness, mixing, environmental controls during application, safety, and spray equipment.

C. Existing manhole steps shall be cut and removed prior to coating. Manhole steps are not to be replaced.

D. The first application shall have begun to take an initial set (disappearance of surface sheen which could be 15 minutes to one hour depending upon ambient conditions) before the second application to ensure a minimum total finished thickness of 1/2 inch. The final finished thickness may need to be greater than 1/2 inch in accordance with the manufacturer's recommendations to withstand groundwater pressures. A depth gauge shall be used during application, at various locations, to verify the required thickness. The surface then shall be troweled to smooth finish with care taken not to over trowel so as to bring additional water to the surface and weaken it. Manufacturer's recommendation shall be followed whenever more than 24 hours have elapsed between applications.

E. The bench covers used to catch debris shall be removed and the bench and invert sprayed such that a gradual slope is produced from the walls to the invert with the thickness at the edge of the invert being no less than 1/2 inch. The wall-bench intersection shall be rounded to a uniform radius the full circumference of the intersection.

F. No application shall be made to frozen surfaces or if freezing is expected to occur within the manhole for 24 hours after application. If ambient temperatures are in excess of 95°F, precautions shall be taken to keep the mix temperature at time of application below 90°F, using ice if necessary.

G. The final application shall have a minimum of four (4) hours cure time before subjected to actual flow.

3.03 INVERT AND BENCH REPLACEMENT

A. The Subcontractor shall replace the invert and bench by removing the existing invert and bench and reconstructing with concrete conforming to Section 03050 Portland Cement Concrete. Work shall include aligning inflow and outflow ports in such a manner as to prevent the deposition of solids at the transition point. All inverts shall follow the grades of the pipe entering the manhole. Changes in direction of the sewer and entering branch or branches shall have a true curve of as large a radius as the size of the manhole will permit, but shall be shaped to allow easy entrance of maintenance equipment including jet hoses and nozzles, CCTV camera, and other maintenance tools. Benches shall be constructed to the highest pipe crown elevation and sloped to drain toward the flow-through channel.

B. Apply a minimum ½-inch finished thickness of cementitious liner material over the surface of the replaced invert and bench where cementitious coating is noted on Drawings or directed by the Purchaser. Allow the liner material to cure for a minimum of four hours before being subjected to flow.

3.04 RESET AND RESEAL MANHOLE FRAME AND COVER

A. If the existing manhole frame is misaligned on the manhole, the Subcontractor shall remove the existing manhole frame and cover and, if they are not being reused, dispose of them as directed by the Purchaser. It shall be the responsibility of the Subcontractor, at no additional cost to the Purchaser, to repair any damage to the chimney or corbel caused by the removal of the existing manhole frame. Existing frames and covers that are to be reused shall be thoroughly cleaned before reinstallation.

B. If the manhole frame is to be raised, the work shall be performed in conformance with Section 02532 of the City of Memphis Standard Construction Specifications modified by the SARP10 Program.

C. The manhole frame for the cover shall be set on the manhole sidewall in a full bed of flexible butyl resin gasket material at the required elevation. In addition, the frame shall be bolted to the grade rings. Where manholes are constructed in paved areas or fill slopes, the surface of the frame and cover shall be tilted so as to conform to the exact slope, crown, and grade of the existing pavement or area adjacent thereto.

D. Any new manhole frame and cover replacement shall result in a minimum 24 inches diameter clear opening to the manhole.

3.05 SEWER MANHOLE DROP CONSTRUCTION

A. Inside drop structures shall be installed in existing manholes at the locations shown on the Drawings and/or as directed by the Purchaser. Drop construction shall conform to the details shown on *Sanitary Manhole Drop Construction* Detail. The Subcontractor shall cut a hole in the manhole wall to permit inserting the inlet pipe at the required flow line elevation, horizontal angle, and slope, and to allow two (2) inches space around the pipe for bedding and filling solidly with nonshrinking grout. Care shall be used to avoid unnecessary damage to the existing masonry or concrete. Drop structure construction shall be installed before cementitious coating is applied where shown on the Drawings or directed by the Purchaser.

B. All loose material shall be removed from the cut surfaces, which shall be completely coated with grout before setting the pipe. Before inserting the pipe and flexible connector, a sufficient thickness of grout shall be placed at the bottom and sides of the opening for proper bedding of the pipe. After setting, all spaces around the pipe shall be solidly filled with grout and neatly pointed up on the inside to present a smooth joint, flush with the inner and outer wall surface. Any necessary modifications to the existing invert shall be made to provide a smooth, plastered surface for properly channeled sewage flow from the new connection. All drop construction shall be constructed of either ductile iron pipe with push on or mechanical joints or PVC pipe. Solvent cement joints may be used on PVC for drop construction. The vertical drop construction shall have the dead weight held by suitable means until the steel support straps are secured in place and tightened. The pipe mechanical joint bolts, if used, shall not be positioned against the manhole wall. The steel support straps shall be fastened to the manhole wall with two bolts per strap set in expansion sleeves in drilled holes.

3.06 MANHOLE REHABILITATION ACCEPTANCE

A. After the manhole rehabilitation work has been completed, the manhole shall be visually inspected by the Subcontractor in the presence of the Purchaser's Representative, and the work shall be accepted if found satisfactory to the Purchaser's Representative. When a cementitious coating is applied, the finished surface shall be free of blisters, "runs" or "sags" or other indications of uneven coating thickness. No evidence of visible leaks shall be allowed.

B. Vacuum Testing will be required for all manholes that receive a cementitious coating. The vacuum testing method shall be conducted as follows:

1. Subcontractor shall plug all pipe openings, taking care to securely brace the plugs and the pipe. The plugs shall be placed a minimum of 6 feet beyond the manhole wall.

2. With the vacuum tester in place, the Subcontractor shall inflate the compression to affect a seal between the vacuum base and the structure. The Subcontractor shall connect the vacuum pump to the outlet port with the valve open and evacuate the manhole to 10-inches Hg (0.3 bar) for 48 inch diameter manholes and 5-inches Hg (0.15 bar) for 60-inch and greater diameter manholes.

3. Subcontractor shall close vacuum inlet/outlet ball valve, disconnect the vacuum pump, and monitor the vacuum for the specified time period. If the vacuum does not drop in excess of 1-inch Hg over the specified time period, the manhole is considered acceptable and passes the test. If the manhole fails the test, The Subcontractor shall identify the leaking areas by removing the head assembly, coating the interior surfaces of the manhole with a soap and water solution, and repeating the vacuum test for approximately thirty seconds. Once the leaks have been identified, the Subcontractor shall complete all necessary repairs by sealing the leaks of the manhole to the satisfaction of the Purchaser's Representative, and repeat test procedures until satisfactory results are obtained.

Vacuum Test Timetable

Depth (Feet)	Manhole Diameter (Inches)		
	48"	**60"**	**72"**
4'	10 sec.	13 sec.	16 sec.
8'	20 sec.	26 sec.	32 sec.
12'	30 sec.	39 sec.	48 sec.
16'	40 sec.	52 sec.	64 sec.
20'	50 sec.	65 sec.	80 sec.
24'	60 sec.	78 sec.	96 sec.
*	5.0 sec.	6.5 sec.	8.0 sec.

*Add extra testing time "T", for each additional 2-foot depth.
(The values listed above have been extrapolated for ASTM designation C924-85.

4. The Purchaser reserves the right to reject any and all manholes that do not pass vacuum testing requirements, and replacement shall be at the Subcontractor's expense. A significant number of leaks on a single manhole or significant number of manholes

leaking shall be considered as a basis for rejection and replacement of manholes.

5. Where vacuum testing is not applicable, the Subcontractor shall be directed by the Purchaser to conduct a high-voltage holiday test.

3.07 PROTECTION OF DOWNSTREAM FACILITIES

A. The Subcontractor must take all steps necessary to assure that no material is allowed to fall into the line during his installation process. The Subcontractor shall bear all cost of repairs resulting from any damages to downstream facilities resulting from failure to abide by this stipulation.

3.08 WARRANTY AND GUARANTEE FOR REHABILITATED MANHOLES

A. The Subcontractor shall guarantee the rehabilitated manholes for ten (10) years after acceptance by the Purchaser to the extent that he will repair any leaks that may appear in them during this period because of faulty workmanship or materials furnished by him at no additional expense to the Owner. As required by 2.01.A.9, the Subcontractor shall also have written documentation that the Coating Manufacturer provides a ten (10) year warranty for all manholes receiving a cementitious coating.

PART 4 – DELIVERABLES

4.01 The Subcontractor shall provide post-rehabilitation MACP inspection for each manhole. Refer to Section 00001 Manhole GPS & MACP Inspection.

PART 5 – MEASUREMENTS

5.01 MANHOLE REHABILITATION – CEMENTITIOUS COATING

A. Cementitious coating will be measured per vertical foot of manhole from the downstream invert up to the bottom of the frame casting.

5.02 INVERT AND BENCH REPLACEMENT

A. Invert and bench replacement will be measured per each.

5.03 RESET AND RESEAL MANHOLE FRAME AND COVER

A. Manhole frame and cover rehabilitation will be measured per each.

5.04 SEWER MANHOLE DROP CONSTRUCTION

A. Drop construction in existing manholes will be measured per each for various depth ranges ~~vertical foot~~ as measured from the upper inlet pipe flowline to the flowline of drop pipe elbows at the bottom of the drop construction.

5.05 TRAFFIC CONTROL

A. Traffic control will be measured per Crew Day for ~~each~~ standalone manholes being rehabilitated when not associated with an adjoining sewer segment being rehabilitated.

5.06 BYPASS PUMPING

A. Bypass pumping is considered to be an incidental to the sewer manhole rehabilitation.

5.07 DEWATERING

A. Dewatering is considered to be an incidental to sewer manhole rehabilitation.

PART 6 – PAYMENT

6.01 MANHOLE REHABILITATION – CEMENTITIOUS COATING

A. Cementitious coating of manholes will be paid for at the contract unit price per vertical foot which shall be compensation for surface preparation, sprayed on lining, removal and disposal of manhole steps, and vacuum testing.

6.02 INVERT AND BENCH REPLACMENT

A. The accepted quantities of invert and bench replacement will be paid for at the contract unit price per each. It shall include all work and material to install new inverts in existing manholes, as directed by the Purchaser.

6.03 RESET AND RESEAL MANHOLE FRAME AND COVER

A. The accepted quantities for frame and cover rehabilitation will be paid for at the contract unit price per each which shall be full compensation for all labor and material necessary to complete the item as specified in these Contract Documents.

6.04 SEWER MANHOLE DROP CONSTRUCTION

A. The accepted quantities of sewer manhole drop construction will be paid for at the contract unit price per each for various depth ranges~~vertical foot~~, complete in place for drop construction in new manholes or drop construction in existing manholes, which will be full compensation for materials and materials testing, excavation, special protection, maintenance of sewage flow during construction, construction of drop pipe, pipe fitting and connections, installation of steel support straps, placement, curing, and protection of concrete from the manhole base to the top of drop construction, cleaning and inspection, and backfilling outside of pavement areas. Payment for drop construction for new manholes will be in addition to payment for standard depth manhole and extra depth construction (if required).

6.05 TRAFFIC CONTROL

A. Traffic control will be paid per ~~each~~ Crew Day for manholes rehabilitated including all appurtenances required to comply with MUTCD standards. Only standalone manhole rehabilitation will include a separate traffic control payment. All traffic control for manholes with adjoining sewer segment rehabilitation will be included in the traffic control for the associated pipe.

6.07 PAYMENT WILL BE MADE UNDER:

Item No.	Pay Item	Pay Unit
02533-6.01	MANHOLE REHABILITATION – CEMENTITOUS COATING	VF
02533-6.02.a	INVERT AND BENCH REPLACEMENT (48” Diameter)	Each
02533-6.02.b	INVERT AND BENCH REPLACEMENT (>48” Diameter)	Each
02533-6.03	RESET/RESEAL MANHOLE FRAME AND COVER	Each
02533-6.04.a	SEWER MANHOLE DROP CONSTRUCTION (>5’)	~~VF~~Each
02533-6.04.b	SEWER MANHOLE DROP CONSTRUCTION (5’-10’)	Each
02533-6.04.c	SEWER MANHOLE DROP CONSTRUCTION (>10’)	Each
02533-6.05	TRAFFIC CONTROL	~~Each~~Crew Day

END OF SECTION 02533

PART 1 - SCOPE

1.01 This work shall consist of the construction of sanitary sewer gravity main point repairs of the kinds and dimensions shown on the Drawings, stipulated in the Contract Documents, or as directed by the Purchaser. The construction will be accomplished by these Specifications and in conformity with the lines, grades, and details shown on the Drawings or established by the Purchaser. The Subcontractor shall perform all work necessary to complete the Contract with the best modern practice. Without specifications that state the quality of any work, the Subcontractor is required to perform such items using first-quality construction. Unless otherwise provided, the Subcontractor will furnish all material, equipment, tools, labor, and incidentals necessary to complete the Work.

1.02 REFERENCES

A. City of Memphis Standard Construction Specifications.
B. American Standard for Testing and Materials (ASTM).
C. American National Standards Institute (ANSI).

1.03 DEFINITIONS

A Point Repair as used in these Specifications shall mean repair of pipe segments of existing sanitary sewer mains or service lines and connections which require excavation to accurately locate a defect and make the necessary repair.

PART 2 - MATERIALS AND EQUIPMENT

2.01 MATERIALS

A. Pipe Materials

1. All repairs to existing gravity sewer lines shall be made using ductile iron pipe. Ductile iron pipe for gravity sewer and service connections will conform to ASTM A 746. The pipe thickness design will conform to ANSI A 21.50. If no thickness class is specified on the Plans or Contract Documents, Class 50 or approved equivalent will be used. All ductile iron pipe will be lined with Protecto 401 Ceramic Epoxy, or approved equal. Linings will be applied according to manufacturer's recommendations. Fittings will conform to the requirements of ANSI A 21.10. Unless otherwise specified, joints will be push on gasket type conforming to the requirements of ANSI A 21.11. Mechanical joints will conform to the requirements of ANSI A 21.11. Flanged joints will conform to the requirements of ANSI A 21.15. Steel retainer rings will conform to ASTM A 148 for Grade 90 60.

B. Elastomeric Couplings

1. Elastomeric couplings for connecting replacement pipe to existing pipe shall be Fernco Series 5000 RC Shielded Couplings with nut and bolt clamp, Mission "Flex-Seal" adjustable shielded repair coupling or approved equal.

C. Crushed Limestone

1. Crushed limestone will be size No. 67 Coarse Aggregate meeting the requirements of the Tennessee DOT Standard Specifications for Road and Bridge Construction and the following gradation:

	Total Percent by Dry Weight, Passing Each Sieve (U.S. Standard)				
Size No.	1"	3/4"	3/8"	No. 4	No. 8
67	100	90-100	20-55	0-10	0-5

D. Geotextile Material

1. Geotextile fabric shall meet the following requirements:

Physical Property	Test Method	Acceptable Test Result
Tensile Strength, wet, lbs	ASTM D-1682	200 (min)
Elongation, wet, %	ASTM D-1682	40 (min)
Coefficient of Water Permeability, cm/sec	Constant Head	0.03 (min)
Puncture Strength, lbs.	ASTM D-751	100 (min)
Pore Size - EOS U.S. Standard Sieve	Corps of Engineers CW-02215	40 (max)

2.02 EQUIPMENT

A. The Subcontractor will furnish and maintain in good condition all equipment and facilities as required for the proper execution and inspection of the Work. All equipment and facilities will be on site and approved by the Purchaser before work will be permitted to begin.

PART 3 - CONSTRUCTION REQUIREMENTS

3.01 SITE PREPARATION AND RESTORATION

~~A. Rights-of-Way and Easements~~

~~1. The Subcontractor will confine his construction activities to the existing rights-of-way or sanitary sewer easements. The Subcontractor will be responsible for obtaining written agreements for use of private property outside City acquired rights of way/easements for such purposes as storage of material and equipment and access to the construction site. The Subcontractor will immediately provide a copy of all such written agreements to the City upon obtaining the same.~~

~~B. Clearing of Rights-of-Way and Easements~~

~~1. The Subcontractor will confine his clearing of rights of way and easements to the least area necessary for construction of facilities shown on the Plans. The Subcontractor will protect as many trees and shrubs within the area as possible. Where necessary for construction, the Subcontractor will clear all live and dead vegetation and growth, pole stubs, logs, and other objectionable material. Cleared material will be removed to within 3 inches of existing ground. This work will be done well before excavation operations but only after erosion controls have been placed.~~

C. Location of Existing Obstructions

1. Locations of obstructions shown on the Plans are approximate and are not intended as an accurate location of such obstructions. Obstructions not shown on the Plans but encountered by the Subcontractor will be removed and replaced in their original state or protected by the Subcontractor at no additional cost to the Purchaser.

D. Removal of Obstructions

1. The Subcontractor will demolish and remove all structures and structure foundations, abandoned vehicles, appliances, and rubbish within the right of way/easement limits necessary for the performance of the work.

E. Protection of Obstructions Outside Easement Limits

1. The Subcontractor will protect and avoid damage to all trees, shrubs, plants, fences, structures, and all other objects outside the right of way/easement limits shown on the Plans and/or Plats due to construction operations. All damage will be repaired or restored at the Subcontractor's expense. Particular attention will be paid to avoid damage to trees, shrubs, bushes, and private property located next to rights of way/easements. No trees, plants, or other objects may be removed out side such limits without written permission of the property owner.

F. Special Protection of Obstructions Inside Easement Limits

1. Wherever the underground installation of sanitary sewer facilities will go through surface improvements previously made by the City, other governmental bodies, or property owners, the Subcontractor will be responsible for their protection and preservation. This responsibility includes the removal and storage of such improvements to allow replacement and restoration as close as possible to the undisturbed condition.

G. Disposal of Debris

1. All trees, brush, logs, snags, leaves, sawdust, bark, and refuse will be collected and disposed of according to the City Code of Ordinances at the expense of the Subcontractor. There will be no separate pay item for disposal of debris. Debris will be removed from the site when practical and will not be left until the completion of the contract. When material is to be disposed of outside the easement, the Subcontractor will first obtain written permission from the property owner on whose property the disposal is to be made and will file a copy with the Purchaser. Unless otherwise provided in the Subcontract Documents, the Subcontractor will arrange for disposing of such material outside the right of way/easement. No debris will be deposited in wetlands.

H. Replacement of Fences

1. Any fences disturbed inside the right of way/easement limits will be replaced or restored to their original or better condition. Any fences removed will be replaced in their original location. Fences in such poor condition that they cannot be taken down and rebuilt with the same material will be replaced with new fence material similar in original quality, size, and appearance to the removed fence. Exceptions to this

~~requirement will be allowed if written releases are obtained from the property owners by the Subcontractor and submitted to the Purchaser.~~

A.~~I~~ Disposition of Excavated Material

1. Excavated material suitable for backfill will be stored no closer than 2 feet from the edge of the excavation. Excavated material will not obstruct crosswalks, side-walks, driveways, street intersections, nor interfere unreasonably with travel on streets. Gutters or other surface drainage facilities will not be obstructed. The Subcontractor must provide access to fire hydrants, mail boxes, sewer and conduit manholes and similar utility or municipal service facility as required. Excavated material intended for backfill will be stored in a way that minimizes loss of excavated material due to erosion. The Subcontractor shall comply with all applicable OSHA regulations and City of Memphis Storm Water Ordinances.

2. Unless otherwise directed, all excavated material that will not be used for backfilling or restoration will be removed from the site and disposed of by the Subcontractor. If the Subcontractor proposes to store or place such excess excavated material upon any private property, written consent of the property owner or owners must be obtained by the Subcontractor in advance. A certified copy will be given to the Purchaser. No surplus or excess material will be deposited in any stream channel nor anywhere that would change preconstruction surface drainage.

B~~J~~. Control of Water

1. The Subcontractor will keep all excavations free of water. If the trench subgrade consists of good soil in good condition at the time of excavation, it will be the Subcontractor's responsibility to maintain it in suitable condition. Dams, flumes, channels, sumps, or other work and equipment necessary to keep the excavation clear of water will be provided by the Subcontractor. Dewatering of trenches, will be incidental to trench excavation. The Subcontractor will avoid producing mud in the trench bottom by his operations. If necessary or so ordered by the Purchaser, the Subcontractor will remove any soil that becomes unacceptable and replace it with limestone or other approved aggregate at his own expense to maintain a firm, dry base.

2. Pipe embedment, laying, jointing, and the placing of concrete or masonry will be done in a water free trench or excavation. Trenches will be kept clear of water until pipe joints, concrete and masonry have set and are resistant to water damage. The water will be disposed of in a manner acceptable to the Purchaser.

3. All gutters, pipes, drains, conduits, culverts, catch basins, storm water inlets, ditches, creeks, and other storm water facilities will be kept in operation, or their flows will be satisfactorily diverted and provided for during construction. Any facilities disturbed during construction will be restored to the satisfaction of the Purchaser.

C.~~K~~. Excavation Around Obstructions

1. The Subcontractor shall cautiously excavate ~~test holes~~ to find the limits of underground obstructions anticipated within the excavation. When a water pipe, gas pipe, other sanitary sewer, storm drain, or similar utility comes within the limits of the trench, such facilities will be properly supported.

2. The Subcontractor shall perform all excavation by hand where excavation machinery would endanger trees, structures, or utilities that otherwise might be saved by hand excavation.

3. Hydroexcavation: ~~When directed by the Program Manager i~~In order to protect existing utilities, the Subcontractor shall cautiously hydroexcavate or hand excavate the entire perimeter of the excavation to a minimum depth of four feet to locate all underground obstructions within the excavation. The excavation method to be utilized on any given point repair (hydroexcavation or hand digging) is at the Subcontractor's discretion. When a water pipe, gas pipe, other sanitary sewer, storm drain, or similar utility comes within the limits of the trench, such facilities shall be properly supported.

~~4. Hand Digging: When directed by the Program Manager in order to protect existing utilities, the Subcontractor shall cautiously hand excavate the entire perimeter of the excavation to a minimum depth of four feet to locate all underground obstructions within the excavation. When a water pipe, gas pipe, other sanitary sewer, storm drain, or similar utility comes within the limits of the trench, such facilities shall be properly supported.~~

L. Special Protection

1. Treacherous Ground: When running sand, quicksand, or other treacherous ground is encountered, the work will be carried on with the utmost urgency and will continue day and night should the Purchaser so direct.

2. Sheeting and Shoring: The Subcontractor will furnish, place, and maintain sheeting and shoring as required to support the sides of any excavation to prevent earth movement that could endanger the workers or public and to prevent damage to the excavation, adjacent utilities or property. The Subcontractor will place this sheeting and shoring without the Purchaser's instructions.

3. Sheeting will extend below structure invert a sufficient depth to assure adequate support. In the installation of sheeting, the use of vibratory type pile drivers (as opposed to impact type) will be limited to sheeting driven no greater than 5 feet below the invert. The sheeted trench width, as measured between those faces of the sheeting in contact with the earth trench wall, will not exceed the maximum width of a trench per Specification Section 02530. Walers and struts will be designed and installed to present no obstructions to proper placement of the pipe, pipe embedment, cradle or encasement, and they will not interfere with the satisfactory installation of the pipe.

4. Sheeting, bracing, and shoring will be withdrawn and removed as the backfilling is being done, except where the Purchaser permits the material to be left in place. The Subcontractor will cut off sheeting left in place at least 2 feet below the surface and will remove the cut off material from the excavation.

4. All sheeting, bracing, and shoring which are not left in place under this provision will be removed in a way that will not endanger the completed work or other structures, utilities, storm drains, sewers, or property. The Subcontractor will be careful to prevent the opening of voids during the extraction process.

5. If sheeting and shoring are not specifically required on the Plans or in the Specifications, steel drag shields or trench boxes may be used subject to the authorization of the Purchaser. Voids left by the advancement of the shield will be carefully backfilled and compacted following trench backfill requirements.

~~M~~D. Existing Utilities

1. It shall be the Subcontractor's responsibility to arrange for the location of existing utilities through Tennessee 811 prior to excavation. The Subcontractor will also be responsible for coordinating the relocation of any existing utilities with the appropriate utility owner.

2. Protection: The Subcontractor will protect any storm drain, sewer, or utility within the limits of the construction. The Subcontractor will proceed with caution and will use every means to establish the exact location of underground structures and facilities before excavating in the vicinity. The City or Purchaser will not be responsible for the cost of protection or repair or replacement of any structure, pipe line, conduit, service connection, or similar facility broken or damaged by the Subcontractor's operations. All water and gas pipes and other conduits near or crossing the excavation will be properly supported and protected by the Subcontractor.

3. If the construction requires the removal and replacement of any overhead wires or poles, underground pipes, conduits, structures or other facilities, the Subcontractor will arrange for such work with the Owner or Owners of the facilities. No additional payment will be made by the City or Purchaser for this work.

4. Service Connections: Sewer and utility services between mains and buildings will be maintained and adjusted as necessary by the Subcontractor to provide as nearly a continuous operation as can be expected. This will be accomplished in any way that the Subcontractor chooses, provided the individual service is not interrupted for more than two consecutive hours. The occupants will be notified by the Subcontractor at least six hours before such service interruptions. When a break occurs, the Subcontractor will notify the affected occupant(s) of the probable length of time that the service will be interrupted.

5. If existing underground facilities or utilities require removal and replacement for the performance of this work, all replacements will be made with new material conforming to the requirements of these Specifications. If not specified, the material will be as approved by the Purchaser.

6. The removal and replacement of water services to adapt to new construction will be the Subcontractor's responsibility within the limits where the new service line grade blends smoothly with the existing service line grade.

7. The removal and replacement of sewer house connections to adapt to new construction will be the Subcontractor's responsibility from the sewer main to a point where the new grade and existing grade can be matched.

8. The Subcontractor will be responsible for any damage to the sewer house connection because of his operations. The Purchaser does not guarantee the number, size, condition, nor length of adjustment necessary to bring a service to a new grade.

EN. Maintenance of Flow

1. Where existing sewer lines are being modified, the Subcontractor will arrange his work so that sewage flow will be maintained during the construction period with no discharge of sewage into the open trench, and no back up of sewage in the existing line. The Subcontractor will provide necessary bypass pumping capacity to carry flow downstream of the section to be modified.

~~O. Removal and Replacement of Vegetated Areas~~

~~1. The Subcontractor shall remove the vegetated area around the point repair. All disturbed areas shall be restored as nearly as practical to their original condition. The disturbed area shall be cleared and raked to the level of the existing turf and then watered.~~

FP. Cleanup

1. After the installation work has been completed, the Subcontractor shall cleanup the entire project area. All excess material and debris not incorporated into the permanent installation shall be disposed of by the Subcontractor. The work area shall be left in a condition equal to or better than it was prior to the performance of the Work. Site restoration shall be performed in accordance with the City of Memphis Standard Construction Specifications.

3.02 BACKFILLING

A. General

1. After sanitary sewer facilities have been bedded and installed according to these Specifications and upon permission of the Purchaser, the backfill may be placed. Backfilling operations will continue following as closely behind pipe installation as practical. All backfill will be placed in uniform horizontal layers. Pushing backfill material down a ramp into excavated areas will not be permitted. No trash will be allowed to accumulate in the space to be backfilled. Particular care will be taken to avoid allowing wood to be included in the backfill, other than sheeting and shoring that has been approved to be left in place.

2. The Subcontractor will be responsible for the condition of the trenches and filled areas during the contract and warranty period. The Subcontractor will maintain frequent inspection of the same. Anytime during the 12-month warranty period the trenches or filled areas settle and sunken places appear, the Subcontractor will be required to refill these sunken places when they are discovered with suitable material and will replace all damaged curb, gutter, and sidewalk. All soft or dangerous trenches will be marked, barricaded and caution lighted for the protection of the public.

3. Property with an existing dwelling located on it or lots within a developed subdivision or planned development are considered improved property.

B. Street Right of Way and Improved Property

1. Backfill Material: Backfill for pipe trench excavations through pavements in street or highway right of way or where the Purchaser orders, will be made with pit run gravel or other acceptable material as approved by the Purchaser. The backfill will be from the top of the pipe embedment material or manhole foundation to the subgrade elevation of the pavement. Pea gravel or similar granular material approximately uniform in size and without bonding properties will not be used.

2. Backfill for pipe trench excavations beyond pavements in street or highway right of way or outside public right of way will be made with select earth from the top level of the pipe embedment material or foundation to the subgrade elevation in paved area, or within 1 inch of the surface in areas to be sodded, or to the surface in all other areas.

3. Select material will be free from debris, organic matter, perishable compressible material, and will contain no stones or lumps larger than 6 inches. Rocks and lumps smaller than 6 inches will not exceed an amount that will interfere with the consolidating properties of the fill material. Care will be taken that stones and lumps are kept separated and well distributed, and that all voids are completely filled with fine material. No rocks or lumps will come in direct contact with the pipe. The upper 3 feet of backfill in sodded or planted areas will be free of rocks or lumps larger than 1 inch in diameter.

4. Placement and Compaction: Backfill material will be placed by hand in 6 inch loose layers and tamped to a point 2 feet above the outside top of the pipe. Backfill will be compacted with suitable mechanical tamping equipment with special care being taken not to damage the pipe or joints. Use of compaction equipment directly above semi-rigid and flexible pipe should be avoided until sufficient backfill has been placed to ensure that the equipment will not damage the pipe. A minimum of 36 inches of compacted backfill above the top of semi-rigid and flexible pipe will be in place before wheel loading and a minimum of 48 inches of compacted backfill before use of pneumatic tampers. From these elevations to the subgrade elevation of the pavement, bottom of the sod, or to the original ground surface, suitable backfill will be mechanically placed in 9 inch, maximum, loose layers. All backfill material will be compacted to 95 percent of maximum density at plus or minus 2 percent of optimum moisture content as determined by Laboratory Standard Proctor Test (ASTM D 698).

C. Open Areas and Unimproved Property

1. Backfill of excavations on unimproved property will be made with select material from the top level of pipe embedment material or foundation to the surface. Non-granular select material to be used for backfill will be free from debris, organic matter and perishable compressible material, and will contain no stones or lumps or rock fragments larger than 6 inches. Rocks or lumps smaller than 6 inches in diameter will not exceed an amount that will interfere with the consolidating properties of the fill material. No rocks or lumps will come in direct contact with the pipe. Stones and lumps will be kept separated and well distributed, and all voids will be completely filled with fine material.

3.03 METHOD OF REPAIR

A. The Subcontractor shall replace a sufficient number of entire pipe joints to ensure that defective pipe is removed and replaced for a minimum 10 feet in length, per repair, at the discretion of the Purchaser, in accordance with the SARP10 Sanitary Sewer Point Repair detail.

B. If the length of the required replacement segment is not adequate to locate sufficient competent pipe for connection with the new section, the Subcontractor, at the Purchaser's instruction, may be directed to replace additional sections of pipe such that an appropriate connection is possible.

C. The Subcontractor shall replace service wyes encountered within the point repair. Any defective service lines encountered within the point repair shall be replaced.

D. Any service line or competent main line pipe broken by the Subcontractor shall be replaced at the Subcontractor's expense.

E. The Subcontractor shall remove any fences, base materials, storm sewer, etc. that may interfere with the repair made at each specified point. The Subcontractor is responsible for the replacement of said fences, base materials, storm sewer etc., in the same or better condition than found.

F. The bottom of the trench shall be reshaped so that the grade of the pipe replaced will match that required for the existing sewer line. The pipe embedment material shall be placed and the repair area shall be backfilled in accordance with Section 02530 Sewer Pipe Installation of the City of Memphis Standard Construction Specifications Modified by the SARP10 Program.

G. If the material in the bottom of the trench is of such consistency that it is not stable, then the Subcontractor shall stabilize the bottom of the trench by placing suitable materials at the direction of the Purchaser in accordance with the 3.02 C. 1. Undercut Excavation of Section 02530 Sewer Pipe Installation of the City of Memphis Standard Construction Specifications Modified by the SARP10 Program.

H. Prior to backfilling, point repairs shall be inspected by the Purchaser.

3.04 PIPE EMBEDMENT

A. Pipe embedment will be defined as that material supporting, surrounding and extending to 6 inches above the top of the pipe. Pipe Embedment for sewer pipe will conform to the requirements given below. At the direction of the Purchaser or as shown on the Drawings, sewer pipe and backfill will be encapsulated in geotextile fabric.

B. Crushed Limestone

1. Pipe embedment material will be Number 67 crushed limestone. Pipe 8-inches to 24-inches in diameter will be bedded on 4-inches of Number 67 crushed limestone Pipe 27 inches to 48 inches in diameter will be bedded on 6-inches of bedding material. Pipe embedment for pipes larger than 48 inches in diameter will be by design based on anticipated soil conditions. After pipe installation, crushed limestone will then be tamped under the haunches and continued in layers not more than 6 inches in loose thickness around and above the pipe to a level 6 inches above the outside top of the pipe. The

remainder of the installation will be as outlined in this Specification's Backfill requirements.

3.05 VISUAL INSPECTION

A. All work will be subject to visual inspection for faults or defects and any such deviation or omission will be corrected at once. All tests will be made by the Subcontractor who will provide necessary equipment for testing and lamping the system in the presence of and under the supervision and instructions of the Purchaser. Lamp tests will be observed first hand by the Purchaser. Each section of sewer line will show a full circle of light when lamped between manholes. All defects located will be corrected before conducting leakage tests

B. After backfilling and resurfacing, sewer segments containing point repairs shall be internally televised (CCTV) by the Subcontractor in their entirety in accordance with Section 00003 – Closed Circuit Television Inspection of Sewer Mains and Connections for final review and approval by the Purchaser.

3.06 TRAFFIC CONTROL

A. All traffic control shall be installed and maintained in accordance with the Manual on Uniform Traffic Control Devices (MUTCD). At a minimum, the Subcontractor must have two trucks with flashing yellow lights on the work site. Traffic cones must also be placed downstream of the construction site to divert cars into the adjacent lane(s) per MUTCD requirements. On roads with a heavy traffic volume, a flagman may also be needed to assist with traffic control. For bidding purposes, the Subcontractor should assume that a flagman will be needed on 30 percent of the setups.

3.07 FALL PROTECTION

A. Subcontractor shall install and maintain all fall protection measures in accordance with the SARP10 Loss Control Manual. The Subcontractor shall construct a controlled access zone around the manhole being adjusted. At a minimum, the fall protection zone shall include traffic cones encircled with pennant tape. The controlled access zone must have one point of access with an entrance log.

PART 4 – MEASUREMENT

4.01 SEWER POINT REPAIR

A. Sewer point repairs will be measured per each. The repair length of ten linear feet will be measured along the centerline of the new pipe. Each additional linear foot of repair, directed by the Purchaser, beyond the minimum 10 feet will be measured for payment. The depth of the repair is measured from the existing grade to the pipe invert.

4.02 SERVICE CONNECTION REMOVAL AND REPLACEMENT

A. Service connection removal and replacement for all service wyes encountered within the point repair shall be measured per each, complete in place. Service connections damaged by the Subcontractor that do not require removal and replacement for construction of the sanitary sewer point repair will not be measured for payment.

4.03 TRAFFIC CONTROL

A. Traffic control will be measured per Crew Day for~~each~~ sewer point repairs.

4.04 PAVEMENT BACKFILL

A. Pit run gravel or other acceptable material used for backfill under pavements or other areas directed by the Purchaser will be measured by the cubic yard in the following manner. Cubic yards of Pavement Backfill equals the linear feet of sewer pipe installed directly below pavement as measured along the centerline of the pipe multiplied by the trench payline width in feet multiplied by the depth of pavement backfill material in feet divided by 27. The trench payline width is defined as the outside diameter of the sewer pipe plus 2 feet. The depth of pavement backfill is defined as the distance from 6 inches above the top of the sewer pipe to the subgrade elevation of the pavement.

~~4.05 TEST HOLE EXCAVATION~~

A. ~~Test hole excavation will be measured per hour of excavation work~~.

4.0~~5~~6 HYDROEXCAVATION/HAND DIGGING

A. Hydroexcavation and/or hand digging of the trench perimeter will be measured per ~~per hour of excavation work~~each point repair. ~~Time spent for mobilization, traveling to and from the jobsite, and disposal of spent material will not be measured.~~

~~4.07 HAND DIGGING~~

~~A. Hand digging of the entire trench perimeter will be measured per hour.~~

PART 5 – PAYMENT

5.01 SEWER POINT REPAIR

A. The accepted quantities of all mainline sewer point repairs will be paid for at the contract unit price per each for the various pipe sizes and depth of repair, which will be full compensation for material and material testing, excavation, special protection, protection of existing utilities, maintenance of sewage flow, pipe embedment, haunching, laying, jointing, cleaning and inspection, conducting acceptance tests, installation of pipe wyes, connection to manholes, adapters and couplings, stoppers, and removal and/or abandonment of existing pipe within the limits of excavation and backfilling outside pavement areas.

5.02 SERVICE CONNECTION REMOVAL AND REPLACEMENT

A. Service connection removal and replacement for all service wyes encountered within the point repair shall be paid per each at the contract unit price for all service connections and associated lateral pipe. This payment shall include the excavation, removal of old service line and appurtenances, furnishing and construction of the new service line, connections to existing service line, and appurtenances to remain, and backfilling, complete in place.

5.03 TRAFFIC CONTROL

A. Traffic control will be paid per ~~each~~ Crew Day for sewer point repairs including all appurtenances required to comply with MUTCD standards.

5.04 PAVEMENT BACKFILL

A. Accepted quantities of pit run gravel or other acceptable material used for backfill under pavements or other areas designated by the Purchaser will be paid for at the contract unit price per cubic yard furnished and placed, which will be full compensation for furnishing, placing and compacting the selected material.

~~5.05 TEST HOLE EXCAVATION~~

~~A. Test Hole Excavation will be paid per hour. Payment shall include all material and labor required to complete the item as specified.~~

5.05 HYDROEXCAVATION/HAND DIGGING

A. Hydroexcavation and/or hand digging of the trench perimeter will be paid per each point repair where one of these methods is used. Payment shall include all material and labor required to complete the item as specified with the expectation of 4 hours of crew time. Time spent for mobilization, traveling to and from the jobsite, and disposal of spent material will not be paid for separately. Any additional hydroexcavation or hand digging necessary due to extenuating circumstances or unforeseen obstructions will be paid per hour. The hourly rate will be equal to the unit cost divided by 4. Any work to be paid above and beyond the contract unit price must be approved by the Program Manager prior to work beginning. ~~of the trench perimeter will be paid per hour of excavating. Payment shall include all material and labor required to complete the item as specified. Time spent for mobilization, traveling to and from the jobsite, and disposal of spent material will not be paid additionally.~~

~~5.06 HAND DIGGING~~

~~A. Hand digging the entire trench perimeter will be paid per hour. Payment shall include all material and labor required to complete the item as specified.~~

5.07 PAYMENT WILL BE MADE UNDER:

Item No.	Pay Item	Pay Unit
02540-5.01.01	Sewer Point Repair, 6” through 10” Pipe (<10’ Deep)	Each
02540-5.01.01a	Each additional linear foot beyond the 10 feet minimum, for Sewer Point Repair, 6” through 10” Pipe (<10’ Deep)	Linear Foot
02540-5.01.02	Sewer Point Repair, 6” through 10” Pipe (10.1’-15’ Deep)	Each
02540-5.01.02a	Each additional linear foot beyond the 10 feet minimum, for Sewer Point Repair, 6” through 10” Pipe (10.1’-15’ Deep)	Linear Foot
02540-5.01.03	Sewer Point Repair, 6” through 10” Pipe (15.1’-20’ Deep)	Each
02540-5.01.03a	Each additional linear foot beyond the 10 feet minimum, for Sewer Point Repair, 6” through 10” Pipe (15.1’-20’ Deep)	Linear Foot
02540-5.01.04	Sewer Point Repair, 12” through 18” Pipe (<10’ Deep)	Each
02540-5.01.04a	Each additional linear foot beyond the 10 feet minimum, for Sewer Point Repair, 12” through 18” Pipe (<10’ Deep)	Linear Foot

02540-5.01.05	Sewer Point Repair, 12” Through 18” Pipe (10.1’-15’ Deep)	Each
02540-5.01.05a	Each Additional Linear Foot Beyond the 10 Feet Minimum, For Sewer Point Repair, 12” Through 18” Pipe (10.1'-15' Deep)	LF
02540-5.01.06	Sewer Point Repair, 12” Through 18” Pipe (15.1’-20' Deep)	Each
02540-5.01.06a	Each Additional Linear Foot Beyond the 10 Feet Minimum, For Sewer Point Repair, 12” Through 18” Pipe (15.1'-20' Deep)	LF
02540-5.01.07	Sewer Point Repair, 21" Through 27" Pipe (<10' Deep)	Each
02540-5.01.07a	Each Additional Linear Foot Beyond the 10 Feet Minimum, For Sewer Point Repair, 21” Through 27” Pipe (<10’ Deep)	LF
02540-5.01.08	Sewer Point Repair, 21" Through 27" Pipe (10.1'-15' Deep)	Each
02540-5.01.08a	Each Additional Linear Foot Beyond the 10 Feet Minimum, For Sewer Point Repair, 21” Through 27” Pipe (10.1’-15' Deep)	LF
02540-5.02	Each service connection and associated lateral pipe included in a Sewer Point Repair, all depths, all diameters	Each
02540-5.03	Traffic Control per Point Repair	~~Each~~ Crew Day
02540-5.04	Pavement Backfill for Point Repair	Cubic Yard
~~02540-5.05~~	~~Test Hole Excavation~~	~~Hour~~
02540-5.0~~5~~6	Hydroexcavation/Hand Digging	Hour
~~02540-5.07~~	~~Hand Digging~~	~~Hour~~

END OF SECTION 02540

PART 1 – SCOPE

1.01 This Work shall consist of the removal of brush, rubbish, fences, structures, abandoned appliances, building foundations, all trees, shrubs and plants not to be protected, and all other obstacles within the right-of-way / easement limits shown on the Plans and/or in the Special Instructions; the disposal of debris; and the restoration and/or protection of trees, shrubs, plants, fences, turfed areas, and structures after construction of drainage facilities is completed.

PART 2 – EQUIPMENT

2.01 All equipment for the satisfactory performance of the work shall be on the project and approved before the work will be permitted to begin.

PART 3 – CONSTRUCTION REQUIREMENTS

3.01 RIGHT-OF-WAY AND EASEMENT

A. The Subcontractor shall confine his construction activities within the rights-of-way and/or easements as shown on the Plans and easement/rights-of-way plats provided by the owner. The Subcontractor shall be responsible for obtaining written agreements for use of private property outside of City of Memphis acquired rights-of-way/easements for such purposes as storage of material and equipment and access to the construction site. The Subcontractor shall provide a copy of all such written agreements to the Purchaser immediately upon obtaining the necessary documentation.

3.02 EXISTING OBSTRUCTIONS

A. Where applicable, locations of obstructions shown on the Plans are approximate and are shown only for information purposes and are not intended as an accurate location of such obstructions. Obstructions not shown on the Plans but encountered by the Subcontractor shall be removed as necessary and, if directed by the Owner, replaced in their original state or protected by the Subcontractor at no additional cost to the Purchaser.

3.03 REMOVAL OF VEGETATION

A. The rights-of-way/permanent easements shown on the Plans and right-of-way/easement plats shall be cleared of all dead trees, living trees, stumps, brush, projecting roots, hedge, weeds, pole stubs, logs, and other objectionable material, vegetation and growth. This work shall include the removal of all trees, shrubs, and plants not suitable for moving and replanting as determined by the Owner. All trees, stumps, roots, pole stubs, brush, hedge, and other protruding obstructions within the rights-of-way/easements shall be removed to within 3 inches of existing ground. This work shall be done well in advance of excavation operations. Trees and shrubs to be replanted shall be extracted with an ample ball of earth around roots so that transplanting may be successful. The root ball shall be wrapped in burlap. Vegetation stored for replanting shall be watered sufficiently to protect the root system from dehydration.

B. Low hanging branches and unsound branches on trees or shrubs designated to remain, shall be removed. All trimming shall be done by skilled workmen and in accordance with good tree surgery practices.

3.03 REMOVAL OF OBSTRUCTIONS

A. Existing fence material and posts within the rights-of-way/easement limits shown on the Plans and right-of-way/easement plats shall be moved from the construction area and stored

in such a manner as to protect them against damage. The Subcontractor shall be responsible for the condition of the removed fence material and posts. The Subcontractor shall demolish and remove all structures and structure foundations within the rights-of-way/easement limits unless otherwise instructed by the Purchaser. Such structures and foundations shall be removed to 12 inches below the subgrade elevation or as directed by the Purchaser. If permitted by the Purchaser, the Subcontractor shall backfill basements, cisterns, and the like in an approved manner. The Subcontractor shall remove all abandoned vehicles, appliances and rubbish within the rights-of-way/easement limits.

3.04 PROTECTION OF OBSTRUCTIONS OUTSIDE RIGHT-OF-WAY/EASEMENT LIMITS

A. The Subcontractor shall protect and avoid damage to all trees, shrubs, plants, fences, turfed areas, structures, and all other objects outside of the right-of-way/easement limits shown on the Plans and right-of-way/easement plats from damage due to construction operations. Damage caused by the Subcontractor shall be repaired or restored at no cost to the Purchaser. Particular care shall be used to avoid damage to trees, shrubs, bushes, turfed areas, and private property located adjacent to rights-of-way/easements on private property. No trees, plants, turfed areas, or other objects outside such limits shall be disturbed or damaged without the written permission of the property owner.

3.05 SPECIAL PROTECTION OF OBSTRUCTIONS INSIDE EASEMENT LIMITS

A. Wherever the underground installation of drainage facilities conflicts with other improvements previously made by the Purchaser, other governmental bodies, or adjacent property owners, the Contractor shall be responsible for their protection and preservation, including necessary removal and storage of such improvements, and subsequent replacement to obtain, to the fullest extent possible, the undisturbed condition.

3.07 DISPOSAL OF DEBRIS

A. All trees, brush, logs, snags, leaves, sawdust, bark, construction debris, and refuse shall be collected and disposed of in accordance with all applicable City codes and ordinances. Debris shall be removed from the site as soon as practical and shall not be left until the completion of the contract. If burning of debris is allowed by the Purchaser, the Subcontractor must obtain and pay for a permit from the City of Memphis Department of Fire Prevention and all precautions necessary shall be exercised to prevent the spread of fire and such burning shall be in accordance with Division 1, “General Requirements” of these Specifications. Burning shall be done only at approved locations and in conformity with the laws, ordinances, and requirements of agencies and officials having jurisdiction. When materials are to be disposed of, the Subcontractor shall obtain written permission before hand from the property owner on whose property the disposal is to be made and shall file a copy of such permit with the Purchaser. Unless otherwise provided in the Contract Documents, the Subcontractor shall make his own arrangements for disposing of such materials off site.

3.08 REPLACEMENT OF VEGETATION

A. As soon as backfill operations permit, the Contractor shall replace transplanted trees, shrubs, and plants. The Contractor shall properly water the transplanted vegetation immediately upon replanting and at suitable intervals thereafter. If shrubs, plants, or trees die after transplanting and before final acceptance of the Work, the Contractor shall at his expensed replace same with equal shrubbery, plants, or trees.

3.09 REPLACEMENT OF FENCES

A. Any fences disturbed within the rights-of-way/easement limits shall be replaced to the satisfaction of the Purchaser. Fences in such poor condition that they cannot be removed and replaced shall be replaced with new fence material similar in original quality, size, and appearance to the removed fence or a written release shall be obtained from the property owners. For chain link fence, new fence materials and construction methods shall conform to the requirements of Specification Section 02820. For box culvert or pipe construction, any fences removed shall be replaced in their original location. Any fence damaged during construction shall be restored to original or better condition. For channel lining construction, removal of fences shall be performed with care and the fence rolled up or stacked and stored on the owner's property. All side yard fences within the easement shall be replaced or extended to the new channel with in-kind fence material.

3.10 ESTABLISHMENT OF TURFED AREAS

A. After final restoration of settled trench surfaces, all areas within the right-of-way or permanent easement limits which were established turfed areas prior to construction will be sodded in accordance with Specification Section 02921. All cut or fill slopes constructed for new drainage facilities will be sodded in accordance with Specification Section 02921 and in conformity with City cross-sections.

3.11 RESTORATION OF OTHER TURFED AREAS

A. All areas outside the right-of-way, permanent easement, or cut and fill slopes shall be restored as nearly as practical to their original condition at the Contractor's expense. Finished lawn areas upon which earth has been deposited shall be cleared to the level of the existing sod and then raked and watered. Areas where sod has been damaged, destroyed, or ruts have been filled in shall be resodded. Areas where sod is only slightly damaged may be lightly reseeded, if so permitted by the Purchaser. Sodding and seeding materials and construction methods shall conform to the requirements of Specification Section 02921.

PART 4 – MEASUREMENT

4.01 ~~SITE PREPARATION AND RESTORATION.~~REMOVAL AND REPLACEMENT OF VEGETATED/TURFED AREAS

~~A. No measurement of area will be made. When changes in the Contract Documents affect the rights-of-way/easement area, a proportionate adjustment for the increased or decreased area will be made.~~

~~B. When the Proposal Sheet(s) does not contain an item for Site Preparation and Restoration, this work will be required within the construction limits and will not be paid for directly but will be considered as a subsidiary obligation of the Subcontractor under other contract items.~~

A. Removal and replacement of vegetated and turfed areas will be measured per square yard upon which the new vegetation has been set.

PART 5 – PAYMENT

5.01 ~~SITE PREPARATION AND RESTORATION~~REMOVAL AND REPLACEMENT OF VEGETATED/TURFED AREAS

A. Removal and replacement of vegetated/turfed areas will be paid at the Subcontractor unti price per square yard for the accepted quantities and will be ~~Payment will be made for Site~~

~~Preparation and Restoration at the contract lump sum price, which price will be~~ full compensation for removal and/or protection of trees, shrubs, plants, brush, ~~rubbish, fences, man-made obstructions including but not limited to structures, abandoned appliances, building foundations, and all other obstructions as may directed by the Owner; the disposal of debris and obstructions removed~~; and the restoration of vegetated and turfed areas. ~~trees, shrubs, plants, fences; restoration of turfed areas outside of right-of-way, permanent easement and cut and fill slopes, and all other items as shall be specified in the Plans and Contract Documents or directed by the Owner.~~

5.02 PAYMENT WILL BE MADE UNDER:

Item No.	Pay Item	Pay Unit
~~02630-~~5.01	~~SITE PREPARATION AND RESTORATION~~ REMOVAL AND REPLACEMENT OF VEGETATED/TURFED AREAS	~~Lump Sum~~Square Yard

END OF SECTION 02630

PART 1 - SCOPE

1.01 This work shall consist of furnishing and placing sod at all locations shown on the Plans or where directed by the Owner, and in conformity with these Specifications. Ordinarily, the work will consist of the furnishing and placing of new sod originating from sources outside the rights-of-way and easement limits. In some cases, however, the work will include removing sod from areas where the requirements of the project would destroy existing sod, storing the sod so removed, and resetting it in areas shown on the Plans or designated by the Owner.

PART 2 - MATERIALS AND EQUIPMENT

2.01 MATERIALS

A. Sod

1. New sod shall consist of live, dense, well rooted growth of Bermuda grass, free from Johnson grass, nutgrass, and other obnoxious grasses or weeds, well suited for the intended purpose and for the soil in which it is to be planted. All sod shall be cleanly cut in strips having a reasonably uniform thickness of not less than 2 inches and cut in 10 to 12 inch squares.

2. The sale or movement of sod for propagation is controlled by Tennessee Plant Pest Act of 1955, TCA 43-55 et. Seq., and the Contractor shall be responsible for obtaining all inspections, authorizations, and permits which may be required by such law and the Tennessee Department of Agriculture.

B. Fertilizer

1. Manufactured fertilizer shall meet the requirements of Specification Section 02920 Paragraph 2.01.B and shall be Grade 15-15-15 unless otherwise specified on the Plans or in the Contract Documents.

C. Ammonium Nitrate

1. Ammonium nitrate shall be a standard commercial product, shall conform to the requirements for other commercial fertilizers as specified in Specification Section 02920 Paragraph 2.01.B, and shall have a minimum of 33 ½ percent nitrogen.

D. Agricultural Limestone

1. Agricultural limestone shall meet the requirements of Specification Section 02920 Paragraph 2.01.C.

2.02 EQUIPMENT

A. All equipment necessary for the satisfactory performance of this work shall be on the project and approved before work will be permitted to begin.

PART 3 - CONSTRUCTION REQUIREMENTS

3.01 WEATHER LIMITATIONS

A. Sod shall be set or reset only when the soil is moist and favorable for growth. No setting or resetting shall be done during December 1 and February 1, unless weather and soil conditions are considered favorable and permission is granted by the Purchaser.

3.02 REMOVING AND STORING SOD FOR RESETTING

A. If specified, sod removed from such areas as lawns, yards, and lots shall be so cut, handled, and stored that the sod can be reset in the same locations from which it was removed. No exchange of sod will be permitted unless approved by the Owner. Unless reset immediately after cutting, sod shall be stacked in piles and kept moist until reset. Sod shall be reset within 7 days after removal, unless otherwise specifically permitted by the Owner. Reset sod shall show vitality and growth at the time of acceptance by the City and for duration of the warranty period.

3.03 SODDING

A. The area to be sodded shall be brought to the lines and grades shown on the Plans or as directed by the Owner. The surface of the ground to be sodded shall be loosened to a depth of not less than one inch with a rake or other device. If necessary, it shall be sprinkled until saturated for a minimum depth of one inch and kept moist until the sod is placed. Immediately before placing the sod, fertilizer and lime shall be applied uniformly to the prepared surface of the ground. Fertilizer shall be applied at the rate of 8 pounds of Grade 15-15-15, or equivalent per 1,000 square feet. Agricultural limestone shall be applied at the rate of 100 pounds per 1,000 square feet.

B. Sod shall be placed as soon as practical after removal from the point of origin and shall be kept in a moist condition during the interim. The sod shall be carefully placed by hand on the prepared ground surface with the edges in close contact and, as far as possible, in a position to break joints. Each strip of sod laid shall be fitted and rolled using a roller of sufficient size and weight to fix the sod into place. Immediately after placing, the sod shall be thoroughly wetted and rolled with an approved roller or hand tamped, as approved by the Owner. Pinning or pegging shall be required on slopes greater than 2 to 1 to hold the sod in place or in other instances at the direction of the Owner.

3.03 MAINTENANCE AND REPAIR

A. The sod shall be watered as frequently as necessary for a period of two weeks, after which, ammonium nitrate shall be applied at the rate of 3.5 pounds per 1,000 square feet, and the sod given an additional watering. The Contractor shall not allow any equipment or material placed on any planted area and shall erect suitable barricades and guards to prevent his equipment, labor, or the public from traveling on or over any area planted with sod. Care shall include periodic watering, fertilizing and mowing necessary to maintain the vitality and appearance of the sod. When mowing is required, mower blades shall be set at sufficient height to protect the vitality of the growth. Sodded areas that become eroded, damaged or fail to successfully establish a stand of grass shall be repaired and/or replaced as directed by the Owner. All material and labor required to maintain and repair seeded areas shall be furnished by the Contractor at no cost to the City. Sod must be living at the time of final acceptance of the project and through the duration of the warranty period.

3.04 DISPOSAL OF SURPLUS MATERIAL

A. All surplus material shall be disposed of off-site.

~~**PART 4 – MEASUREMENT**~~

~~4.01 The furnishing and setting of sodding as specified herein may be incidental to the work of the Contract, or may be measured and payment made under the Pay Items described herein, as defined by the Pay Items in the Proposal Sheet(s), and/or as included in the Plans and Contract Documents. If payment is made separately, measurement for the work of this Specification shall be as described below.~~

4.02 SODDING

A. Sod will be measured for payment by the square yard of surface upon which the sod has been set.

4.03 REMOVING, STORING, AND RESETTING SOD

A. Sod to be removed, stored, and reset will be measured for payment by the square yard of surface upon which the removed sod has been reset.

PART 5 – PAYMENT

5.01 SODDING

A. Sodding will be paid for at the contract unit price per square yard for the accepted quantities, which price will be full payment for furnishing, setting, pinning and pegging if required, fertilizing, watering, mowing, providing and placing agricultural limestone, and for the maintenance and repair of the sodded area.

5.02 REMOVING, STORING, AND RESETTING SOD

A. This work will be paid for at the contract unit price per square yard for the accepted quantities, which price will be full payment for removing and storing the sod or turf, setting, pinning and pegging if required, fertilizing, watering, mowing, providing and placing agricultural limestone, and for the maintenance and repair of the sodded area.

5.03 PAYMENT WILL BE MADE UNDER:

Item No.	Pay Item	Pay Unit
02921-5.01	SODDING (NEW SOD)	Square Yard
02921-5.02	REMOVING, STORING, AND RESETTING SOD	Square Yard

END OF SECTION 02921

PART 1 - GENERAL

1.01 The work shall consist of the installation of Cured-In-Place- Pipe (CIPP) in existing sanitary sewer lines that the Purchaser has selected for inclusion in this bid package. The Subcontractor shall go to each site and shall ascertain the appropriate thickness of the CIPP material needed for the repair and shall measure the actual lengths. The Purchaser will review and approve the Subcontractor submitted design CIPP thickness and will inspect the completed CIPP installation. The pipes selected for the work shown in the bid from range in size. The lengths of each segment shown on the bid form are based upon plan or prior CCTV measurements. The Subcontractor shall be paid based upon actual lengths determined from the post construction video log obtained by the Subcontractor which may be less or more than the original bid quantities. The price for each diameter shall include CIPP liner tube and resin, insertion and curing as well as any other work needed to complete the CIPP installation. Post installation CCTV work shall be performed and paid for in accordance with Specification Section 00003.

1.02 This Specification covers the general requirements for CIPP manufacturer and installer qualifications, submittal and guaranty guidelines, materials, pre-installation and installation procedures, and testing.

1.03 Subcontractors must be licensed to operate in the State of Tennessee under the appropriate classification as determined by the laws of the State of Tennessee. Classification for this project shall be MU A or B- Municipal and Utility Construction.

1.04 DESCRIPTION OF SERVICES PROVIDED BY CONTRACTOR

A. It is the intent of this Specification for the Subcontractor to provide for the rehabilitation and repair of certain underground piping ranging in diameter by the trenchless CIPP reconstruction method.

B. The CIPP process is the rehabilitation of existing sanitary sewers by installation of a thermosetting resin impregnated flexible felt fiber tube coated on one side with polyurethane which is installed in the sewer by pulling it into place or by water column inversion. Curing is accomplished by circulating hot water or steam throughout the length of the inverted tube to cure the thermosetting resin into a hard impermeable pipe with the polyurethane coating on the interior surface of the reconstructed pipe. After reconstruction, CIPP shall provide flow capacity greater than 100 percent of the original pipe's flow capacity when new. The reconstructed pipe shall extend the full length of the original pipe and shall provide a structurally sound, joint-less, close fitting and corrosion resistant conduit suitable for service in a municipal sanitary sewage environment.

1.05 REFERENCED SPECIFICATIONS

This specification references American Society for Testing and Materials (ASTM) standards, which are made part hereof by such reference, and shall be the latest edition and revision thereof. If there is a conflict between those standards and this specification, this specification will govern.

A. Installation and material tests of cured-in-place pipe (CIPP) must meet the minimum requirements demonstrated in the latest revisions of the following ASTM standards:

1. ASTM D543 – Standard and Practice for Evaluating the Resistance of Plastics to Chemical Reagents

2. ASTM D638 – Standard Test Method for Tensile Properties of Plastics

3. ASTM D790 – Standard Test Method for Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials

4. ASTM F1216 – Standard Practice for Rehabilitation of Existing Pipelines and Conduits by the Inversion and Curing of a Resin-Impregnated Tube

5. ASTM F1743 – Standard Practice for Rehabilitation of Existing Pipelines and Conduits by Pulled-in-Place Installation of Cured-in-Place Thermosetting Resin Pipe (CIPP)

6. ASTM D5813 – Standard Specification for Cured-in-Place Thermosetting Resin Sewer Piping Systems

7. ASTM D2990 – Standard Test Methods for Tensile, Compressive, and Flexural Creep and Creep-Rupture of Plastics

B. Any approved process shall strictly adhere to this specification with regard to all standards and requirements. Where discrepancies exist, or any latitude is either inferred or interpreted between this specification and ASTM product and process standards, this Specification shall govern.

1.06 SUBSTITUTIONS

A. Alternate materials and/or methods must be approved by the Purchaser no less than 10 calendar days prior to the bid date. The purpose for these submittals is to allow the Purchaser the opportunity to conduct a complete, thorough, and objective evaluation of the proposed alternative CIPP products to determine if the submitted products meet all quality and utility standards provided by the specified products. Products submitted for approval must provide independent, third party test data supporting the long term performance and structural strength of the product and such data shall be satisfactory to the Purchaser. The Purchaser will evaluate only the alternate CIPP Product submittal(s) received by the stipulated time frame and provide review response(s) to all bidders by issuing addenda a minimum of 3 calendar days prior to the bid date. Any and all bids received that are not based on a listed acceptable CIPP product or a Purchaser reviewed and approved alternative CIPP product will be rejected. The decision of the Purchaser relative to pre-approval or subsequent approval of manufacturers, contractors and/or installers, qualifying superintendents and crews shall be final and without recourse.

1.07 QUALITY ASSURANCE

A. Approved CIPP Manufacturers

1. Pre-approved resin-impregnated cured-in-place pipe (CIPP) products shall be Insituform® (Insituform Technologies), MooreLiner (Moore Construction), products of Inland Pipe Rehabilitation, LLC (Improved Technologies Group/Texas Repipe), products of Spiniello Companies, SAK Construction LLC, Layne Inliner (Reynolds), A&H Contractors, Inc., Suncoast Infrastructure Inc., Visu-Sewer, or approved equal.

B. Mainline Cured In Place Pipe

1. Any currently approved process or subsequently approved equal shall strictly adhere to this specification with regard to all standards and requirements. Where discrepancies exist between this specification and established manufacturer's product and process specifications, this specification shall govern. All approved manufacturers must submit the qualifying documentation for the specific individuals who will be in charge in the field on this particular project. ***Any manufacturer who submits a proposal and does not include***

***the information on the specific supervisory personnel who will be installing this job will have its bid disqualified*.** Any bidder who submits certain individuals for approval cannot then substitute other individuals for the actual construction without written approval of the Purchaser. Failure by the bidder/Subcontractor to meet this stipulation will be cause for termination of any executed contract and disqualification from future bids.

1.08 QUALIFICATIONS

A. The Subcontractor performing the CIPP lining work shall be experienced and equipped to complete this work expeditiously and in a satisfactory manner, and shall be certified and/or licensed as an installer by the CIPP lining manufacturer.

B. The Subcontractor shall have successfully installed a minimum of 500,000 feet (total) or 2,000 manhole-to-manhole sewer segments for the proposed CIPP lining for at least a 5-year continuous period installing CIPP linings in pipe of a similar size, length, and configuration as contained in this Contract as documented by verifiable references.

C. The full-time, on-site supervisor who will supervise the CIPP lining installation under this Contract shall have successfully installed a minimum of 150,000 feet (total) of the proposed CIPP lining for at least a 3-year period as documented by verifiable references.

D. The Subcontractor's personnel including the supervisor, the foreman, and the lead crew personnel for the CCTV inspection, resin wet-out, the CIPP lining installation, lining curing and the robotic service reconnections each must have a 3-year minimum total experience with the CIPP technology proposed for this Contract, and must have demonstrated competency and experience to perform the scope of work contained in this Contract. The name and experience for each lead individual performing work on this contract shall be submitted. Personnel replaced by the Subcontractor on this contract shall have similar, verifiable experience as the personnel originally submitted for the project.

E. The Purchaser reserves the right to approve or disapprove the Subcontractor, Supervisor, and/or manufacturer based on the submitted qualifications and a follow-up interview.

PART 2 – MATERIALS AND EQUIPMENT

2.01 SUBMITTALS

A. The Subcontractor shall submit product data, design calculations, installation details, and shop drawings to the Purchaser prior to the CIPP installation. The Subcontractor shall provide this information without delay or claim to any confidentiality. Submittals shall include the following and be divided into three sections: Qualifications, Pre-Installation, and Post-Installation:

1. CIPP lining supplier’s name and a materials list.

2. CIPP lining schedules including field-verified lengths and diameters for all CIPP linings and appurtenances required. Plans should include map(s) showing insertion points for all CIPP installations.

3. Shop drawings and product data to demonstrate compliance with these specifications and identify construction materials including resins, catalysts, felt, etc., felt manufacturer and facility location, wet-out facility location, etc.

4. Manufacturers' shipping, storage, and handling recommendations for all CIPP system components.

5. MSDS sheets for all materials to be furnished for the project.

6. Detailed installation procedures including CIPP lining production schedule, acceptable inversion heads and pressures, inversion procedures, curing and cool-down procedures and temperatures, and times for each process stage.

7. Prior to each CIPP lining shipment, certified test reports showing the CIPP lining for this Contract was manufactured and tested in accordance with all ASTM Standards specified and referenced herein.

8. An odor control plan which ensures project specific odors will be minimized at the project site and surrounding area.

9. A detailed public notification plan shall be prepared and submitted including detailed staged notification to residences affected by the CIPP installation.

10. A complete description for the proposed wet-out procedure for the proposed technology.

11. Wet-out forms with detailed information including, but not limited to: resin volumes and/or weights, CIPP liner length, roller gap settings, start times, finish times, gel times, resin injection locations, and any other pertinent data documenting the wet-out for each CIPP liner section manufactured.

12. Design data and specification data sheets listing all parameters used in the CIPP liner design and thickness calculations based on ASTM F1216. All calculations shall be prepared under and stamped by a Tennessee registered professional engineer.

13. Manufacturer's recommended cure method for each CIPP liner diameter and thickness to be installed including detailed curing procedures describing the curing medium and the application method.

14. CIPP lining curing log reports documenting the liner installation for all sewer segments. The CIPP lining reports shall document all lining installation details including manhole numbers, street names/sewer location, project number, date, time, temperature, curing temperature, curing time, CIPP liner thickness, etc. A sample report shall be submitted to the Construction Manager for approval prior to installing any CIPP lining.

15. Post-rehabilitation PACP CCTV inspection data as further defined herein.

16. Ten reports from projects within the past 2 years from independent testing laboratory for liner materials analysis showing: elasticity modulus as determined by appropriate ASTM standard and flexural stress as determined by appropriate ASTM standard. The lining must be the same resin system and felt tube materials as proposed for this project.

17. Installed liner(s) samples for testing to be performed by an ASTM-certified independent testing laboratory, as described further herein.

18. Data on the maximum allowable stresses and elongation of the tube during installation and the means the Subcontractor will use to monitor stress and elongation.

19. A detailed summary about the proposed quality controls to be performed by the Subcontractor including:

    a. Proposed procedures for quality control.
    b. Product sampling and testing method and frequency for product sampling and testing in raw material form and cured product form.
    c. Inspection forms and guidelines for quality control inspections.

B. The Subcontractor shall submit the name and experience for lead personnel including verifiable references.

2.02 PATENTS

A. The bidder shall prepare his bid package with the knowledge that it is his responsibility to advise the Purchaser of any patent or copyright infringement associated with this project. The Subcontractor ultimately hired to do this work shall bear responsibility for payment of all royalties and license fees. All costs associated with patent infringement shall be borne by the Subcontractor.

2.03 GENERAL

A. The CIPP material shall be fabricated from materials which, when cured, will be suitable for the environment intended, i.e., meeting the chemical resistance requirements from ASTM F1216. The final product must not deteriorate, corrode, or lose structural strength in any manner that will preclude meeting the expected design life. The structural performance of the inverted cured-in-place pipe shall be adequate to accommodate all internal and external loads (live and dead) over its service life. The CIPP liner shall be designed considering the host pipe is fully deteriorated, a prism loading, a soil loading of 120 pcf, a 2.0 factor of safety, a 2-percent ovality, a 5-percent maximum deflection, a 1,000 psi modulus of soil reaction, a flexural modulus of 250,000 psi for Standard Polyester, 400,000 psi for Enhanced Polyester, 4,500 psi flexural strength, a 3,000 psi tensile strength, a lining enhancement factor (K) of 7 maximum, H-20 live loads where applicable, 50-percent long-term modulus reduction factor and a hydrostatic load beginning at the surface.

B. The finished pipe shall be such that when the thermosetting resin cures, the total wall thickness shall be a homogeneous and monolithic felt and resin composite matrix that will be chemically resistant to exposure to domestic sewage. When cured, the installed CIPP shall allow for sufficient resin to account for migration into the host pipe without adversely affecting the integrity of the CIPP. No encapsulating or containment material layer between the resin saturated felt and the host pipe shall be permitted. No annular space shall be allowed between the tube and the host pipe.

C. Pricing for cured-in-place pipe will be based on original as-constructed nominal pipe diameters.

It shall be the responsibility of the Subcontractor to custom manufacture cured-in-place pipe to conform to pipe diameters other than those listed, due to deterioration or other factors, without additional compensation.

2.04 LINER TUBE

A. The tube shall consist of one or more layers of absorbent non-woven felt fabric and meet the requirements of ASTM F1216. In the event of a discrepancy between the referenced ASTM requirement and the CITY's Specification as modified by SARP10 Program, the CITY's Specification as modified by SARP10 Program will govern.

B. The acceptable liner tube shall be constructed under ISO 9002 certified procedures. (Proper certification shall be submitted with the "alternative products application"). At time of manufacture, each lot of liner shall be inspected for defects and tested in accordance with applicable ASTM and industry standards.

C. The Subcontractor shall measure the inside diameter of the existing pipelines in the field prior to ordering lining, so the lining can be installed in a tight-fitted condition. The Subcontractor shall verify the lengths in the field prior to ordering and prior to impregnating the tube with resin to ensure the tube will have sufficient length to extend the run's entire length. The CIPP lining's length shall be as deemed necessary by the Subcontractor to effectively carry out inserting and sealing the CIPP lining at the outlet and inlet manholes.

1. The CIPP lining tube shall be manufactured or fabricated to a size that will tightly fit the internal circumference of the sewer being rehabilitated after being installed and cured.

2. The CIPP lining shall be able to fit into irregularly shaped pipe sections and through bends and dips within the pipeline.

3. Allowance for longitudinal and circumferential expansion shall be taken into account when sizing and installing the CIPP lining.

4. The tube shall be properly sized to the existing pipe's diameter and the length to be rehabilitated, and be able to stretch to fit irregular pipe sections and negotiate bends.

D. The wet-out tube shall have a uniform thickness that, when compressed at installation pressures, shall meet or exceed design thickness.

E. The tube shall be manufactured to a size that, when installed, it shall tightly fit the internal circumference and length of the original pipe. Allowances shall be made for circumferential stretching during inversion. Wrinkles in the final CIPP, in the sole discretion of the Purchaser, shall be reason for rejection.

F. Overlapped layers of felt fabric in the longitudinal seams that cause abnormalities (lumps) in the final product shall not be used. Seams in the felt liner tube shall also have cross sectional strength greater than un-seamed felt fabric.

G. The outside layer of the tube, before installation, shall have an impermeable polyurethane plastic coating, with a roughness coefficient (Manning's "n") no greater than 0.010. This coating shall be an impermeable, flexible membrane that shall contain the resin and facilitate

monitoring of resin saturation during the resin impregnation (wet-out) procedure. This coating shall form the inner layer of the finished pipe and is required for enhancement of corrosion resistance, flow and abrasion properties.

H. At the time of delivery to the jobsite, the tube shall be homogeneous across the entire wall thickness containing no intermediate or encapsulated layers. It shall be uniform in color, free of cracks, holes, blisters, or deleterious faults. No foreign materials may be included in the tube that may cause de-lamination in the cured liner, and no dry or unsaturated areas or layers shall be evident.

I. The wall color of the interior liner surface after installation shall be a light-reflective color (preferably white) so that a clear, detailed inspection with closed-circuit television equipment may be conducted.

J. The outside of the tube shall be marked for distance at regular intervals not to exceed 10 feet. Such markings shall include the Manufacturers name or identifying symbol.

K. The minimum liner length shall be that deemed necessary by the Purchaser to effectively span the distance between manhole sections of the segment to be lined unless otherwise specified. The line lengths shall be verified by the Subcontractor in the field before impregnation of the tube with resin.

L. Product Handling

1. Subcontractor shall use all means necessary to protect lining material during transportation, before, during, and after installation and to protect the installed work and materials of all other trades. In the event the liner material is damaged, Subcontractor shall immediately make all repairs or replacements necessary to the approval of the Purchaser, at no additional cost to the Purchaser.

2.05 RESIN

A. The resin class for CIPP installed under this contract shall be a Standard or Enhanced Polyester unless otherwise directed by the Purchaser due to site-specific field conditions and/or design requirements.

B. Unless otherwise specified, the Subcontractor shall furnish a resin and catalyst system compatible with the reconstruction process that provides the cured physical strengths specified herein.

C. Standard Polyester Resin

1. The resin used shall be high-grade corrosion resistant isophthalic polyester specifically designed for the CIPP being installed. Only premium, non-recycled resin shall be used. The acceptable resin, (Reichhold Polylite® 33420 or approved equal) shall have been tested according to ASTM D2990, D5813, and F1216 by accredited, third-party testing facilities. Results of these tests shall be made available to the Purchaser upon request.

2. The resin must be manufactured under ISO 9002 certified procedures. The resin vendor must be able to reference the corrosion scale with the resin itself having a heat deflection temperature greater than 212 degrees Fahrenheit. Only premium, non-recycled resins will be accepted.

D. Enhanced Polyester Resin

1. The resin used shall be a corrosion resistant enhanced thixotropic, medium reactivity, high viscosity, and rigid, chemical resistant isophthalic resin. These resins shall contain a mineral filler to enhance mechanical properties and are specifically formulated for use in the cured-in-place pipe (CIPP) industry.

2. The acceptable resin, (Reichhold Polylite® 33420-E or approved equal) shall have been tested according to ASTM D2990, D 5813 and F 1216 by accredited third party testing facilities. Results of these tests shall be made available to the Purchaser upon request.

3. The resin must be manufactured under ISO 9002 certified procedures. The resin vendor must be able to reference the corrosion scale with the resin itself having a heat deflection temperature greater than 224 degrees Fahrenheit. Only premium, non-recycled resins will be accepted.

E. No Intermediate Mixing Facilities Allowed

1. The resin shall be shipped directly from the resin manufacturer's facility to the CIPP wet-out facility. The resin shall not be sent to any intermediate mixing facility. Copies of the shipping documents from the resin manufacturer shall be submitted to the Purchaser indicating dates of shipment, originating and receiving locations.

E. Urethane-modified Vinyl Ester Resins (if applicable)

1. The resin used shall be a high-grade, premium vinyl ester combining outstanding corrosion resistance and high-temperature performance with excellent laminating characteristics. The resin must be manufactured under ISO 9002 certified procedures. (Proper certification shall be submitted with the "alternative products application").

2. The resin vendor must be able to reference the heat corrosion scale with the resin itself having a heat deflection temperature greater than 244 degrees Fahrenheit. Only premium, non-recycled resins will be accepted. PET resins or those containing enhancement additives and/or fillers will not be accepted without prior written approval by the Purchaser.

2.06 ADDITIONAL PROVISIONS

A. In order for the Purchaser to be assured that the specified resin is used for the duration of the project, the following provisions are made part of this Specification:

1. The Subcontractor shall designate a wet-out facility and shall provide wet-out liner tubes from the designated facility only. If determined to be absolutely necessary, an alternate wet-out facility may be utilized with the approval of the Purchaser. If an alternate facility is

used to supply wet-out liner tubes, the Subcontractor shall provide all necessary documentation to the satisfaction of the Purchaser to ensure compliance with the specifications of this contract.

2. The Subcontractor shall place a sampling valve in-line at a point in the resin/catalyst mixing stage so that a sample of non-catalyzed resin may be taken. A second sampling valve shall be placed in-line at a point after the resin/catalyst mixing stage, but prior to catalyzed resin injection into the liner so that a resin sample may be taken. Both sampling valves shall be left in place for the duration of the contract.

3. The Purchaser shall have the right to inspect the designated wet-out facility and draw samples from one or both sampling valves without prior notice to the Subcontractor.

4. Resins shall be tested as specified by ASTM D5813, and the same frequency as liner samples, and the tests shall be performed by an independent lab and paid for by the Subcontractor.

2.07 CATALYST SYSTEMS

A. The exact mixture ratio of resin and catalyst shall also be submitted. The catalyst system shall be identified by product name. The resin/catalyst ratio shall be approved by the resin manufacturer in writing. The catalyst system shall be made up of a primary catalyst and a secondary catalyst. Catalyst shall be compatible with the resin to control resin cure time and also compatible with the reconstruction process that provides cured physical strengths specified herein.

B. Cure schedules for the CIPP shall be submitted to the Purchaser for review. The proposed curing schedules/process shall be approved by the resin manufacturer in writing. Cure schedules shall include specific information on “step curing” procedures, “cooking times”, duration and “cool down” procedures – all to be approved by the resin manufacturer in writing.

C. The resin shall be shipped directly from the resin manufacturer’s facility to the CIPP wet-out facility. The resin shall not be sent to any intermediate mixing facility. Copies of the shipping documents from the resin manufacturer shall be submitted to the Purchaser indicating dates of shipment, originating and receiving locations.

D. The Subcontractor shall submit a Certificate of Authenticity from the resin manufacturer for each shipment to the wet-out facility to include the date of manufacture and Heat Distortion Temperature. This information shall be submitted before the manufacture or installation of any CIPP.

2.08 PIPE DESIGN

A. Design Capacity

1. The Contractor shall utilize a Manning’s roughness coefficient of 0.013 for design capacity calculations.

~~A.~~B. Liner Thickness

1. The Subcontractor shall submit liner thickness calculations signed and sealed by a Professional Engineer licensed in the State of Tennessee to the Purchaser for review. Overall, the hydraulic profile shall be kept as large as possible. ~~The CIPP shall at a minimum have the full flow capacity of the original pipe before rehabilitation.~~ The CIPP shall be designed in accordance with the applicable provisions of ASTM F1216 and D2412 for "fully deteriorated gravity pipe conditions" and shall meet the following design conditions:

    a. AASHTO H-20 Live Load with two trucks passing for CIPP in streets (16,000 lbs.)
    b. A soil modulus of elasticity of 1,000 psi, soil weight of 120 pounds per cubic foot and a coefficient of friction of K_u'=0.13.
    c. Standard Polyester Resin: Short-term flexural modulus of 250,000 psi and long-term modulus of 125,000 psi. Enhanced Polyester Resin: Short-term flexural modulus of 400,000 psi and long-term modulus of 200,000 psi. Initial flexural strength of 4,500 psi and long term flexural strength of 2,250 psi.
    d. Safety factor of 2.0 shall be used.
    e. Groundwater elevation at the ground surface.
    f. Pipe ovality of 2% (unless actual field measurements prove otherwise).
    g. Poisson ratio of 0.3.
    h. Enhancement factor (K) of 7.
    i. Service temperature range shall be 40 to 140 degrees F.
    j. Maximum long-term deflection shall be 5%.
    k. The installed, cured thickness shall be the largest thickness as calculated for deflection, bending, buckling, minimum stiffness and a 50 year design life.

2. The Minimum Acceptable Pipe Thickness **(Finished and Installed)**, shall be based on design parameters in section 2.07, Items (1) through (11) of this Specification adjusted for site-specific field conditions and approved by the Purchaser prior to tube manufacture.

    a. The Subcontractor shall determine the site specific external loads on the liner and increase or decrease its thickness as required. In the event actual field conditions allow for a deviation in the above thickness table, the Subcontractor shall submit any proposed changes to the Purchaser for approval to ensure installed CIPP meets minimum thickness requirements. The plan shall include detailed inversion procedures to reduce stretching and resin loss and to minimize shrinkage.

    b. The Subcontractor shall submit his price proposal based on the appropriate length, size, and existing pipe parameters. The deterioration of sewers is an on-going process. In the event pre-construction inspections reveal the sewers to be in substantially different conditions than those in the design considerations, the Subcontractor shall request such changes in reconstruction liner thickness, supporting such requests with the appropriate design data satisfactory to the Purchaser. The deviation, if approved, shall be reflected by the appropriate addition or reduction in the unit cost for that size as agreed to by the Purchaser.

    c. Any liner that does not meet the specified strength and/or thickness requirements,

regardless of the amount below the specified requirements, shall be corrected by the Subcontractor in a manner approved by the Purchaser at no additional cost to the Purchaser. The Purchaser's decision on how to correct deficient CIPP installations shall be final. Options for correcting deficient liners that will be considered by the Purchaser include removing the existing, deficient CIPP liner and inserting a new CIPP liner into the sewer, excavating and replacing the sewer from manhole to manhole per Section 02530, or providing the Purchaser with a substantial credit. The primary option that will be considered will be to remove and replace the CIPP liner in the sewer. Credits will only be authorized for CIPP that does not meet required thickness and solely at the discretion of the Purchaser. If a credit is acceptable to the Purchaser, the credit shall be calculated by multiplying the bid price by the percent that the liner thickness is below the required installed thickness as follows:

Credit = (1 – Installed CIPP thickness/required CIPP thickness) x bid price x linear foot of deficient liner

d. The Subcontractor shall not assume a credit will be acceptable to the Purchaser in any case.

2.09 EQUIPMENT

A. The Subcontractor shall furnish and maintain in good condition all equipment and facilities as required for the proper execution and inspection of the Work. All equipment and facilities shall be on site and approved by the Purchaser before work will be permitted to begin.

PART 3 –CONSTRUCTION REQUIREMENTS

3.01 INSTALLATION

A. General

1. All reconstruction of existing gravity sewer mains using an approved CIPP Product and Installer shall be performed in accordance with the latest revision of ASTM F1216.

2. All surfaces, which have been damaged by the Subcontractor's operations, shall be restored to a condition at least equal to that in which they were found immediately prior to the beginning of the Subcontractor's operations. Suitable materials and methods shall be used for such restoration. The restoration of existing property or structures shall be done as promptly as practicable and shall not be left until the end of the construction period. Compensation for this work will be included in the rehabilitation item to which it pertains.

B. Installation Procedures

1. Cleaning and Inspections: Sewers shall be cleaned of all debris, roots and other materials that would block proper inversion of the cured-in-place pipe. Inspection of the sewer pipe shall be performed by the Subcontractor's experienced personnel trained in location breaks and obstacles by CCTV inspection and certified under National Association of Sewer Service Companies (NASSCO) Pipeline Assessment Certification Program (PACP®).

Utilizing a color video inspection system with data recording capabilities, the entire pipe section to be lined shall be inspected in accordance with the CCTV specifications. The interior of the pipe shall be carefully inspected to determine the location of any conditions, which may prevent the proper installation of the CIPP, and it shall be noted so that these conditions can be corrected. The video inspection shall be performed in the presence of the Purchaser's Resident Project Representative.

2. Utilizing high-pressure jet cleaning equipment, several passes shall be completed to assure that all debris is removed from the pipe. If roots are present, root cutters or mechanical brushes shall be attached to the jet nozzle and sent through the line to remove all root intrusions. Should equipment other than that described above be needed to remove debris or heavy roots, additional payment may be authorized by the Purchaser.

3. The Subcontractor shall complete all necessary mainline point repairs in accordance with Specification 02540 Sanitary Sewer Point Repairs. These repairs shall be performed at locations indicated on the Bid Schedule or where deemed necessary by the Subcontractor if approved by the Purchaser before work begins.

4. The Subcontractor shall remove all pipeline obstructions and cut or trim protruding service connections flush as required to complete the CIPP rehabilitation.

5. If the CIPP lining manufacturer believes the infiltration rate in the sewer segment is high enough to risk washing out the resin, the Subcontractor shall perform required measures to minimize infiltration prior to installation. If any infiltration runners or gushers are observed during the pre-CCTV inspection, the Subcontractor shall submit, in writing for approval by the Purchaser, the methods and materials for mitigating any adverse impacts from the infiltration.

6. Resin Impregnation of the CIPP Tube: The Subcontractor shall designate a location where the tube shall be impregnated or "wet out" with resin, using distribution rollers and a "single-source" or "serial" vacuum system to thoroughly saturate the tube's felt fiber prior to installation in the field. The impregnated tube shall be free of pinholes, resin voids and other defects and sufficient excess resin shall be provided to allow for resin migration into the host pipe. If the cured-in-place pipe is impregnated at the manufacturing plant, it shall be delivered to the job site packed in ice in a refrigerated truck, and remain refrigerated prior to installation to prevent premature curing. If an "over the hole" or remote wet out is proposed, installation and wet out procedures shall be submitted in detail and must be approved by Purchaser prior to installation.

7. Inversion of CIPP Liner Tube: Installation shall be carried out in accordance with this Specification only. The impregnated tube shall be water inverted through an existing manhole or other approved access point utilizing a hydrostatic water column or pressurized steam until it has fully traversed the designated line length and the inversion face breaches the destination manhole or termination point. The fluid column or air pressure shall have been adjusted and maintained to be sufficient to cause the impregnated tube to hold tight against the existing pipe wall, produce dimples at side connections, and flared ends at the manholes. Lubricant during inversion shall be used as necessary in accordance with the CIPP manufacturer's recommendations. Thermocouples shall be placed at the top and

bottom interface of both ends of the liner for monitoring temperature during the cure cycle. Temperature monitoring systems shall be Zia systems or Vericure by Pipeline Renewal Technologies continuous thermocouples. Care shall be taken during tube installation not to over-stress the fabric fiber.

a. The CIPP lining for 8-inch through 18-inch sewers without sags greater than 15% may be installed via inversion using hydrostatic head or air pressure or pull-in methods in accordance with ASTM F1216 and manufacturer's recommendations.
b. The CIPP lining for greater than 18-inch sewers or with sags greater than 15% (depth of water in the pipe) shall be installed via inversion using hydrostatic head in accordance with ASTM F1216 and manufacturer's recommendations.

8. When using pressurized air, particular attention shall be given to the maintenance of the minimum required "finished and installed" thickness of the CIPP. Before the inversion begins, the tube manufacturer shall provide the minimum air pressure required to hold the tube tight against the host pipe and the maximum allowable pressure so as not to damage the tube. Once the inversion has started, pressure shall be maintained between the minimum and maximum pressures until the inversion has been accomplished.

9. The preferred method of installation for CIPP shall be inversion using a hydrostatic head (water column). The use of pressurized air will be considered on a case-by-case basis only. The Subcontractor shall submit a written request for the use of pressurized air in sewer segments where the Subcontractor feels that the utilization of pressurized air will be beneficial to the Purchaser. The Subcontractor shall not assume in any case that the use of pressurized air is acceptable to the Purchaser without prior written authorization from the Purchaser.

10. The Subcontractor shall be responsible for verifying all active customer service connections prior to rehabilitation.

11. Locate and Expose Mainline Terminus: The Subcontractor shall, at the direction of the Purchaser, use all means necessary to locate and expose the terminus end of a sanitary sewer mainline when no upstream manhole exists. This may include but is not limited to: CCTV inspection, Sonde, and subsequent excavation of the located terminus. The area exposed shall be large enough to install a new manhole in accordance with **Specification Section 02531 Installation and Replacement of Manholes**.

3.02 CURING

A. *Initial cure* will occur during temperature heat-up and is completed when exposed portions of the new pipe appear to be hard and sound and the thermocouples indicate that the temperature is of a magnitude to realize an exothermic reaction or cure in the resin. After initial cure is reached, the temperature shall be raised to the post-cure temperature recommended by the resin manufacturer. Post-Cure temperature shall be held for a period as recommended by the resin manufacturer, during which time the recirculation of the water and cycling of the heat source to maintain the temperature continues.

B. Prior to any inversion, the Subcontractor shall provide a *Post-Cure Hold Time and Temperature Table*. This table shall indicate the minimum time and temperature the inverted tube will be held at in order to achieve desired physical properties. The resin manufacturer shall certify both the time and temperatures presented in the table.

C. Curing must take into account the existing pipe material, the resin system, and the ground conditions (temperature, moisture level, and thermal conductivity of the soil).

1. Using Circulated Heated Water

a. A suitable heat source and water recirculation equipment is required to circulate heated water throughout the pipe. The equipment shall be capable of delivering hot water throughout the inverted tube to uniformly raise the temperature required to cause a cure of the resin.

2. Using Controlled Steam

a. Suitable steam-generating equipment is required to distribute steam throughout the pipe. The equipment shall be capable of delivering steam throughout the inverted tube to uniformly raise the temperature required to cause a cure of the resin.

b. The Time and Temperature Table submitted when using steam curing shall be identical to time and temperature hold times when curing with heated, circulated water.

B. The preferred method of curing CIPP shall be by circulated water. The use of controlled steam will be considered on a case-by-case basis only. The Subcontractor shall submit a written request for the use of steam in sewer segments where the Subcontractor feels that curing by steam will be beneficial to the finished product. The Subcontractor shall not assume in any case that the use of controlled steam for the curing of CIPP is acceptable to the Purchaser without prior written authorization from the Purchaser.

3.03 POST CURING

A. CIPP Processing (Curing and Cool Down) - The cure cycle and cool down shall be dictated with consideration given to actual field conditions and shall be according to the manufacturer's recommendations. The curing temperatures shall be monitored at the heater truck's water inlet and outlet lines. The temperature readings from the truck shall be compared to the thermocouples to insure that sufficient heat is being supplied to the system to affect proper cure. Once the pipe has been cured, cool water shall be slowly introduced into the rehabilitated pipe. The water temperature shall be cooled inside of the pipe at a rate of 20 to 30 degrees per hour until the water temperature is within 20 degrees of the ambient temperature. The cooldown process will also be affected by actual field conditions and may be modified in cases of severe conditions or below normal ground temperatures.

B. Temperature monitoring systems shall be required for all 18-inch or larger sewers, any sized sewer that crosses a stream, creek, or other body of water, or as noted on the Drawings or directed by the Purchaser. This system shall be installed at the pipe invert per the manufacturer's recommended procedures. The temperature sensors shall be placed at

intervals as recommended by the sensor manufacturer. Additional sensors shall be placed where significant heat sinks are likely or anticipated. The sensors, if installed, shall be monitored by a computer using a tamper-proof database which can record temperatures at the lining interface and the host pipe. Temperature monitoring systems shall be Zia systems or Vericure by Pipeline Renewal Technologies.

C. Termination and Sealing at Manhole Outlets: The Subcontractor shall install a hydrophilic seal at each manhole face prior to inverting or pulling in the uncured CIPP lining. These seals should be per Hydrotite by Greenstreak, Insignia by LMK, or an approved equal.

D. All CIPP lining cutting and sealing at manhole connections shall provide watertight pipe and manhole seals. All cured lining cut edges shall be thoroughly sealed with the same resin as used in the lining. The catalyst or hardener used shall be compatible with the resin/catalyst previously used in the lining, but shall not require an external heat source to begin the exothermic reaction (curing).

E. Lateral Reinstatement

1. After the new CIPP lining has been cured and completely cooled down, the Subcontractor shall reconnect the existing service laterals as designated by the pre-installation CCTV report generated by the Subcontractor. This shall be done without excavation from the pipeline's interior using a television camera and a remote cutting device that reestablishes the service connection to no less than 90 percent of the original diameter. All connections between the CIPP lining and the service connection shall be watertight. All openings shall be clean and neatly cut, and the cut shall be buffed with a wire brush to remove rough edges and provide a smooth finish. The bottom of the openings shall be flush with the bottom of the lateral pipe with no protruding material able to hinder flow or catch debris.

2. Inactive service laterals shall be abandoned by not reopening the service connection after installing the CIPP liner under the direction of the Purchaser.

3. The Subcontractor shall provide a fully operational backup device for reinstating service laterals. If for any reason the remote cutting device fails during a service lateral's reinstatement, the subcontractor shall immediately deploy the standby device to complete the reinstatement. The backup equipment shall be on site throughout the reinstatement process.

3.04 CLEAN UP

A. Upon acceptance of any installation by the Purchaser, the Subcontractor shall reinstate the project area affected by his operations to a condition at least equal to that existing prior to the work. The Subcontractor shall flush and clean each newly lined section, if necessary, to remove all accumulated debris, rocks, gravel, sand, silt and other foreign material from the system at or near the closest downstream manhole. Debris shall not be allowed to pass downstream. If it does, the Subcontractor shall clean the next segment at no additional cost.

3.05 BYPASS PUMPING

A. As required for acceptable completion of the work and/or to avoid damages due to sewer spills or overflows, the Subcontractor shall provide for sewer flow maintenance around the line segments and manholes designated for rehabilitation. The bypass shall typically be made by plugging the line at an existing upstream manhole and pumping the flow into a downstream manhole or adjacent sanitary sewer system. The pump and bypass lines shall be of adequate capacity and size to handle the anticipated flow. Bypassing of sanitary sewage into the storm water system will not be allowed. For all bypass pumping, pump noise shall be kept to a minimum to the satisfaction of the Purchaser. The Subcontractor shall be required to contact all residential and commercial customers whose service lines connect to the sewer main being bypassed and inform them that they will be temporarily out of service. The Subcontractor shall also advise those customers against water usage until the mainline is back in service. After completing the necessary work on the main line, the Subcontractor shall advise those customers that the sewer main is back in service.

B. Bypass pumping is defined as providing pumps, standby pumps, piping, elevated structural support for aerial crossings, manpower to operate, routine maintenance and repair capability, pipe plugs, fuel, route and pump site clearing and any other work necessary to provide a complete bypass pumping operation. Any structures proposed by the Subcontractor for construction over or penetration into the interceptor piping for the purpose of performing the bypass operations must be approved by the Purchaser prior to implementation. The Subcontractor shall submit design drawings and details that are signed and sealed by a professional engineer licensed in the State of Tennessee. All bypass pump schemes must be submitted to and approved by the Purchaser in advance.

C. Public advisory services shall be required to notify all parties whose service laterals will be out of service and to advise against water usage until the mainline is back in service.

D. The Subcontractor shall be required to provide businesses with temporary service, as needed, and will be responsible for all necessary bypass pumping flows.

3.06 PROTECTION OF DOWNSTREAM FACILITIES

A. The Subcontractor must take all steps necessary to assure that no material is allowed to fall into the line during his installation process. The Subcontractor shall bear all cost of repairs resulting from any damages to downstream facilities resulting from failure to abide by this stipulation.

3.07 WASTEWATER SPILLS

A. Should the Subcontractor spill any wastewater, such that the sewage either immediately or ultimately enters the waters of the State of Tennessee, then the Subcontractor shall be completely responsible for any fines or penalties imposed on the Purchaser or the Subcontractor by the USEPA or the State of Tennessee.

3.08 WATER

A. The Subcontractor shall be required to contact Memphis Light, Gas, & Water (MLGW) located at 3941 Grandview Avenue (telephone: 901-320-3910) in order to acquire a water meter for the lining process. Any water costs associated with the lining process shall be considered incidental to the contract and not a separate pay item. Water for all construction operations shall be available from identified MLGW fire hydrants at normal commercial rates. Water usage shall be in accordance with MLGW's backflow and metering policies.

3.09 SAFETY

A. The Subcontractor shall carry out his operations in strict accordance with all applicable OSHA and SARP10 standards. Particular attention is drawn to those safety requirements involving work on an elevated platform and entry into a confined space.

B. The Subcontractor shall be responsible for locating and accessing all manholes, or other structures associated with the pipe system to be lined. The Purchaser will provide personnel to guide the Subcontractor to the locations but will not provide additional access.

3.10 SITE RESTORATION

A. The Subcontractor shall restore or replace all removed or damaged paving, curbing, sidewalks, gutters, shrubbery, fences, sod or other disturbed surfaces or structures to a condition equal to that before the work began, to the satisfaction of the Purchaser, and shall furnish all labor and material incidental thereto.

B. The restoration of existing property or structures shall be done as promptly as practicable and shall not be left until the end of the contract period. Compensation for this work will be included in the rehabilitation item to which it pertains.

3.11 PUBLIC NOTIFICATION

A. Public

1. Prior to conducting CIPP field work, the Subcontractor shall provide notification to every residence and business that may be affected. The Subcontractor shall distribute the Purchaser approved door hangers between 48 and 72 hours prior to the start of the CIPP effort. Door hangers shall be double-sided with the notification information in the English language on one side and in the Spanish language on the reverse side.

2. At a minimum, the notifications shall advise residents of what to expect during the lining process, and the Subcontractor shall notify utility customers 48 hours in advance of disconnecting sewer services if the service will be offline for more than eight (8) hours.

3. Door hanger notifications shall use a fluorescent color for visibility and incorporate any SARP10-specific mascot or logo (if available and agreed upon by the Purchaser) to link the CIPP work to the Purchaser's sewer improvement effort.

B. Purchaser

1. The Subcontractor shall provide daily morning updates prior to beginning daily field operations to the Purchaser, fire, police, or other agencies as directed by the Purchaser. List of entities and individuals requiring notification will be distributed prior to work commencing.

3.12 WARRANTY

A. The warranty period shall be for a period of five (5) years from the installation date of the tube. Any defects, which in the opinion of the Purchaser, will affect the integrity or strength of the pipe shall be repaired at the Subcontractor's expense in a manner acceptable to the Purchaser. The material shall be unconditionally guaranteed to meet or exceed the design criteria detailed in this Specification.

3.13 TRAFFIC CONTROL

A. All traffic control shall be installed and maintained in accordance with the Manual on Uniform Traffic Control Devices (MUTCD). At a minimum, the Subcontractor must have two trucks with flashing yellow lights on the work site. Traffic cones must also be placed downstream of the construction site to divert cars into the adjacent lane(s) per MUTCD requirements. On roads with a heavy traffic volume, a flagman may also be needed to assist with traffic control. For bidding purposes, the Subcontractor shall assume that a flagman will be needed on 30 percent of the setups. At the end of each working period, the Subcontractor shall plate all open excavations to maintain traffic flow.

PART 4 –ACCEPTANCE AND DELIVERABLES

4.01 SAMPLE PREPARATION AND TESTING OF CURED CIPP

A. Sample preparation, sample testing, and leakage testing of the finished CIPP-lined sewer mains shall be performed in accordance with this Specification. The Subcontractor shall furnish all equipment and personnel necessary to conduct these preparations and tests.

1. The Subcontractor shall prepare CIPP samples for each inversion according to this Specification and ASTM F-1216. The Purchaser may, at its discretion, submit samples of the cured CIPP for laboratory determination of flexural strength, flexural modulus and wall thickness for each test sample during the execution of this Contract. These three individual analyses shall comprise one completed test. All samples shall be collected per the sampling protocols set forth in ASTM F-1216.

2. The Subcontractor shall prepare one restrained sample of the installed liner at least 12 inches in length for testing. For sewers 15 inches and larger, plate samples may be taken and cured in the same manner as the installed CIPP. For each sample taken, the Subcontractor shall cut and deliver a 1-inch wide representative sample (taken at least 2 inches from the end of the specimen) to the Purchaser. The sample delivered to the Purchaser shall be labeled and removed from any restraining mold. The Purchaser may return such samples to the Subcontractor for disposal.

3. The tests shall be used to verify that the installed CIPP meets these specifications. CIPP thickness shall be measured in accordance with ASTM D5813. Flexural properties shall be determined per ASTM D790. The Subcontractor shall label and date all samples and deliver the samples directly to the Purchaser. All testing shall be performed by an independent, ASTM-certified testing laboratory of the PURCHASER's designation and at the Purchaser's expense. Payment to the Subcontractor shall be withheld pending the Purchaser's acceptance of the CIPP test results.

4. Any liner that does not meet the specified strength and/or thickness requirements,

regardless of the amount below the specified requirements, shall be corrected by the Subcontractor in a manner approved by the Purchaser at no additional cost to the Purchaser. The Purchaser's decision on how to correct deficient CIPP installations shall be final.

4.02 FINAL VIDEO INSPECTION

A. A PACP CCTV inspection in accordance with Section 00003 shall be submitted after liner installation. This inspection shall be performed, one section at a time, by a color video inspection system. The finished CIPP shall be continuous over the entire length of all inversion runs and be free of dry spots, wrinkles, pinholes, holidays, lifts, and delaminations. All service entrances shall be accounted for and shall be unobstructed including all rehabilitated service lateral connection repair(s). If, in the judgment of the Purchaser, any unsatisfactory conditions are present, the Subcontractor shall correct conditions in these areas at no additional cost to the Purchaser.

PART 5 – MEASUREMENT

5.01. CURED-IN-PLACE-PIPE

A. Cured-In-Place-Pipe will be measured by the linear foot as measured by the final inspection video. The line lengths and quantities shown on the Bid Form are to provide a value for cost extension purposes and are approximate. The Subcontractor will be paid for actual quantities installed in the field. Documented lengths will be the distance from the upstream inside face of manhole to the downstream inside face of manhole or similar structure. All lengths will be verified by the Purchaser. Diameters will be based on the original as-constructed nominal pipe diameter.

5.02. BYPASS PUMPING

A. Bypass pumping is considered an incidental to CIPP installation for lines 10-inches in diameter and smaller. For lines greater than 10-inches, bypass pumping will be measured per each sewer segment being rehabilitated.

5.03. LATERAL REINSTATEMENT

A. Service lateral reinstatements using a robotic cutter will be measured per each.

5.04. LOCATE AND EXPOSE MAINLINE TERMINUS

A. Locate and expose mainline terminus will be measured per each.

5.05. TRAFFIC CONTROL

A. Traffic Control will be measured per Crew Day for ~~each~~ line segments being rehabilitated. Traffic control does not apply to segments being rehabilitated in alleys or other locations where traffic is not impacted.

PART 6 – PAYMENT

6.01 CURED-IN-PLACE-PIPE

A. The accepted quantities of CIPP will be paid for at the contract extended unit price per linear foot, based upon the verified liner diameter and thickness. The price paid per linear foot for pipe lining shall include full compensation for furnishing labor, materials, tools, equipment, and incidentals necessary to furnish, install, and test the CIPP lining, plus manhole connections, preconstruction inspection, cleaning, sewer cleaning materials disposal, final inspection, post-construction inspection, protecting existing utilities and adjacent property, and all required surface restoration work, complete in place, as shown on the Drawings and specified herein. This item also includes all sewer bypass for 10-inches and smaller diameter CIPP rehabilitation. Payment will be based on approval and acceptance of post-rehabilitation CCTV in accordance with Section 00003.

6.02 BYPASS PUMPING

A. For line segments larger than 10-inches in diameter, bypass pumping will be paid per each line segment being rehabilitated. This item includes all materials and labor necessary to properly comply with the bypass pumping requirements listed in the Specification.

6.03 LATERAL REINSTATEMENT

A. The accepted quantities of lateral reinstatements will be paid per each. This item includes all materials and labor necessary to properly comply with the Specification.

6.04 LOCATE AND EXPOSE MANHOLE TERMINUS

A. Locate and expose mainline terminus will be paid for at the contract unit price per each. This item will include but not be limited to all means necessary for locating and excavating the terminus of the sewer when no manhole exists. This item will not include any pay items related to the installation of a new manhole.

6.04 TRAFFIC CONTROL

A. Traffic control will be paid per ~~each~~ Crew Day for sewer segments rehabilitated including all appurtenances required to comply with MUTCD standards. Traffic control does not apply to segments being rehabilitated in alleys or other locations where traffic is not impacted.

6.04 PAYMENT WILL BE MADE UNDER:

Item No.	Pay Item	Pay Unit
09910-6.01.01a	CIPP 8” DIAMETER (0-10’ DEPTH)	Linear Foot
09910-6.01.01b	CIPP 8” DIAMETER (10-20’ DEPTH)	Linear Foot
09910-6.01.02a	CIPP 10” DIAMETER (0-10’ DEPTH)	Linear Foot
09910-6.01.02b	CIPP 10” DIAMETER (10-20’ DEPTH)	Linear Foot
09910-6.01.03a	CIPP 12” DIAMETER (0-10’ DEPTH)	Linear Foot
09910-6.01.03b	CIPP 12” DIAMETER (10-20’ DEPTH)	Linear Foot
09910-6.01.04a	CIPP 15” DIAMETER (0-10’ DEPTH)	Linear Foot
09910-6.01.04b	CIPP 15” DIAMETER (10-20’ DEPTH)	Linear Foot

09910-6.01.05a	CIPP 18” DIAMETER (0-10’ DEPTH)	Linear Foot
09910-6.01.05b	CIPP 18” DIAMETER (10-20’ DEPTH)	Linear Foot
09910-6.01.06a	CIPP 24” DIAMETER (0-10’ DEPTH)	Linear Foot
09910-6.01.06b	CIPP 24” DIAMETER (10-20’ DEPTH)	Linear Foot
09910-6.01.07a	CIPP 27” DIAMETER (0-10’ DEPTH)	Linear Foot
09910-6.01.08a	CIPP 36” DIAMETER (0-10’ DEPTH)	Linear Foot
09910-6.01.08b	CIPP 36” DIAMETER (10-20’ DEPTH)	Linear Foot
09910-6.02.01	BYPASS PUMPING (12” DIAMETER)	Each
09910-6.02.02	BYPASS PUMPING (15” DIAMETER)	Each
09910-6.02.03	BYPASS PUMPING (18” DIAMETER)	Each
09910-6.02.04	BYPASS PUMPING (24” DIAMETER)	Each
09910-6.02.05	BYPASS PUMPING (27” DIAMETER)	Each
09910-6.02.06	BYPASS PUMPING (36” DIAMETER)	Each
09910-6.03	LATERAL REINSTATEMENT	Each
09910-6.04	LOCATE AND EXPOSE MAINLINE TERMINUS	Each
09910-6.05	TRAFFIC CONTROL	Each

END OF SECTION 09910